



How MLOps Helped AI Rise

A from-the-trenches view of MLOps

MANUFACTURING
LEADERSHIP COUNCIL

2021 Awards for Ford,
DENSO + Hella

THE
TOYOTA
WAY 2ND EDITION

"A revolution
in TPS"

Forbes

2020 Forbes
AI 50



2020 Top
AI Startup

WORLD
ECONOMIC
FORUM

2019 Tech
Pioneer



Dr. Prasad Akella
Founder & Chairman



Sujay Narumanchi
Founding Engineer

A woman with dark hair in a braid, wearing a grey long-sleeved shirt and safety glasses, is working on a robotic assembly line. She is wearing grey gloves and is focused on her task. The background shows a complex industrial environment with various machines, conveyor belts, and other workers. A man in a blue shirt is visible in the background, also working on the line. The scene is well-lit with overhead industrial lights.

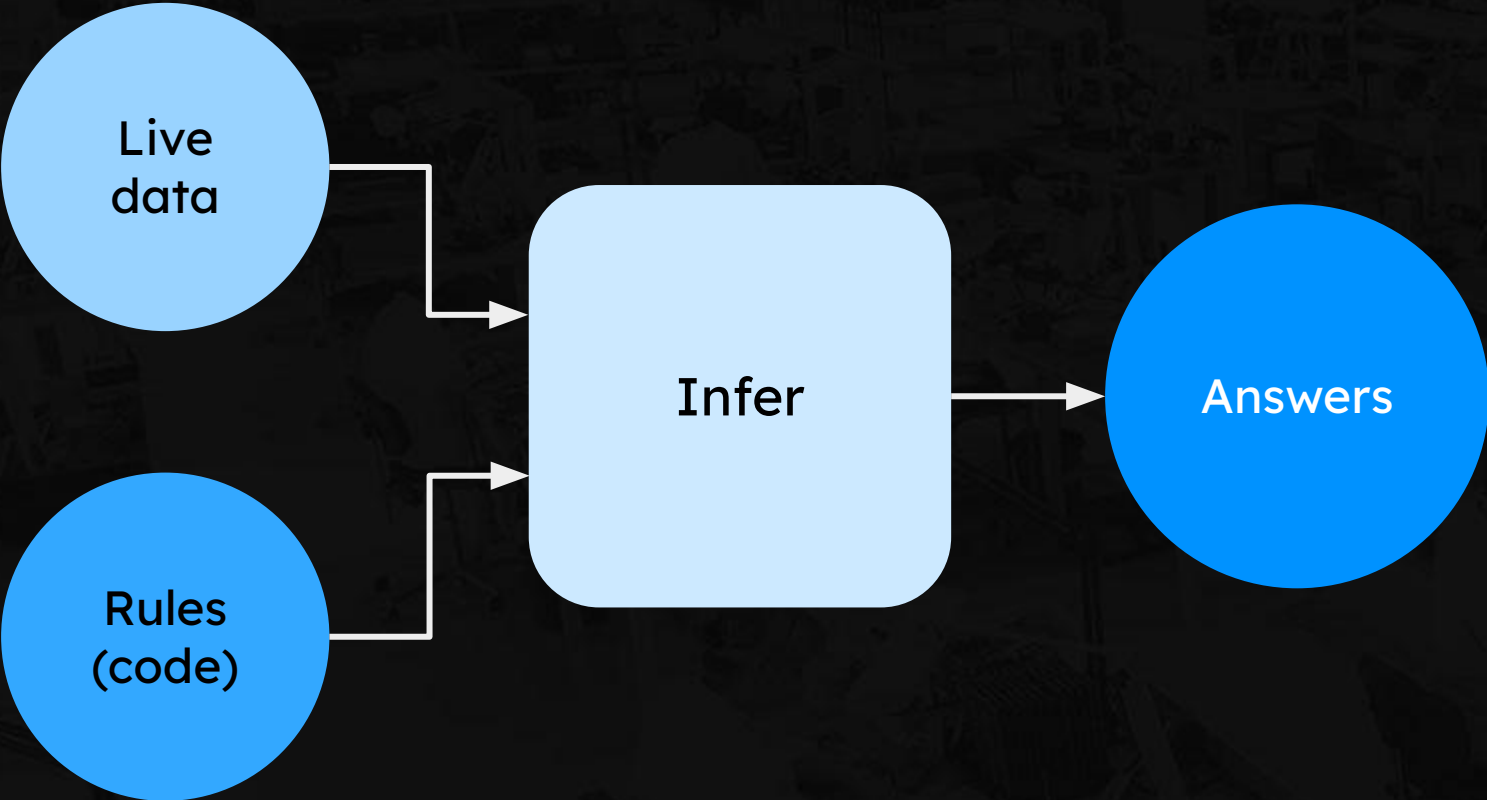
A picture is worth a thousand words.

A video is worth a million.

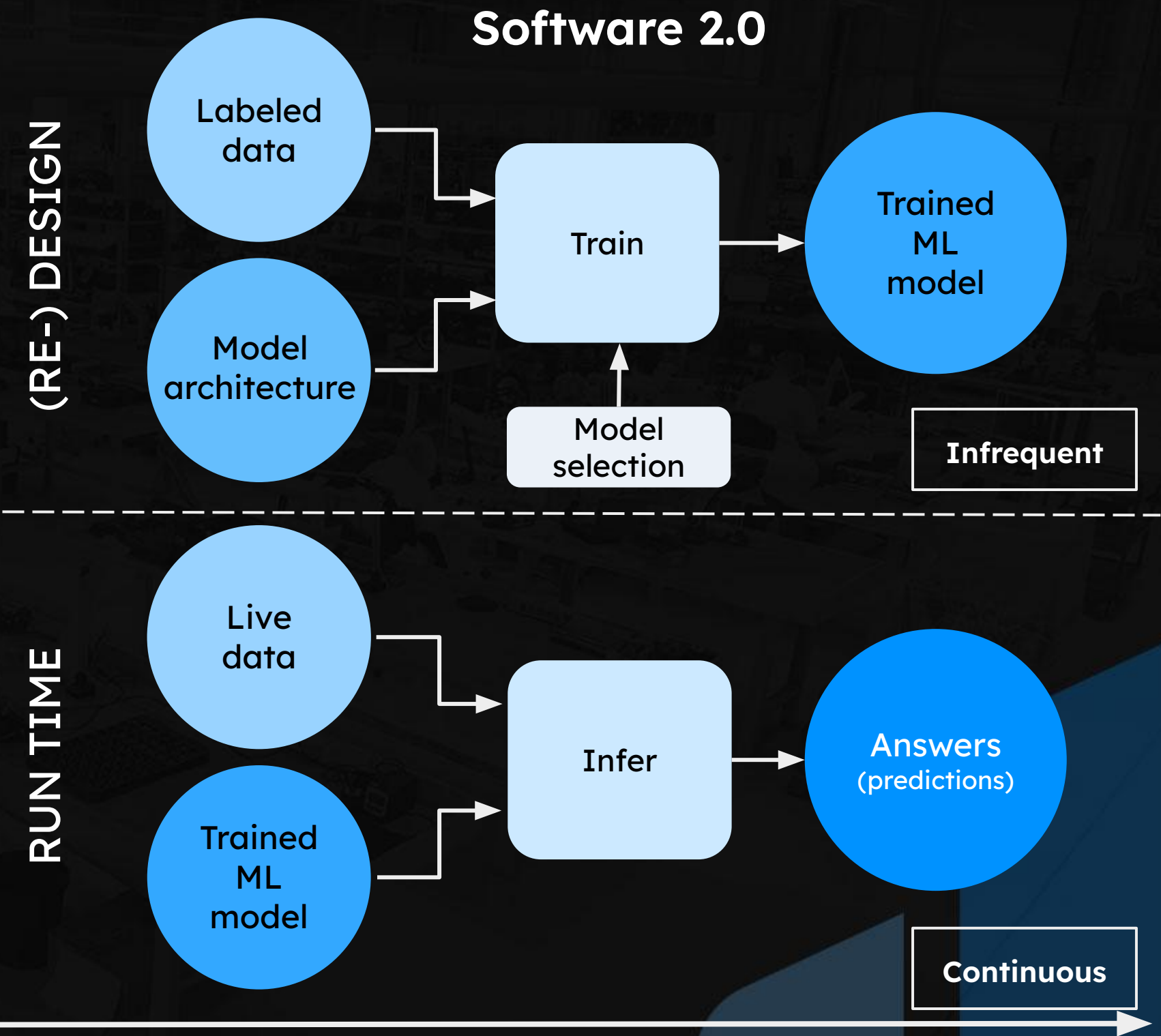
Software 2.0: It's all about data

ML systems are fundamentally different

Software 1.0

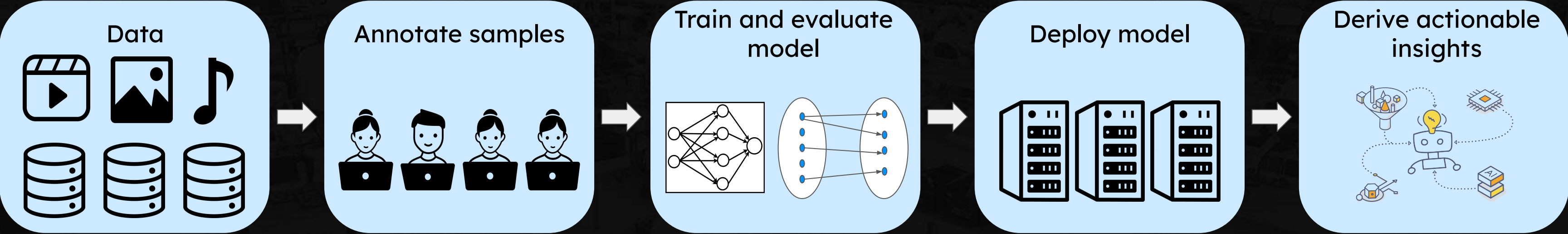


Software 2.0



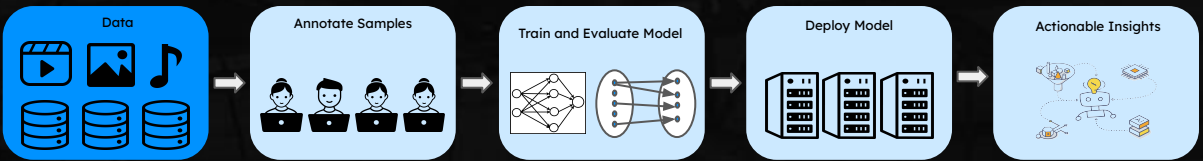
Software 2.0: The building blocks

The ML lifecycle from data to insights

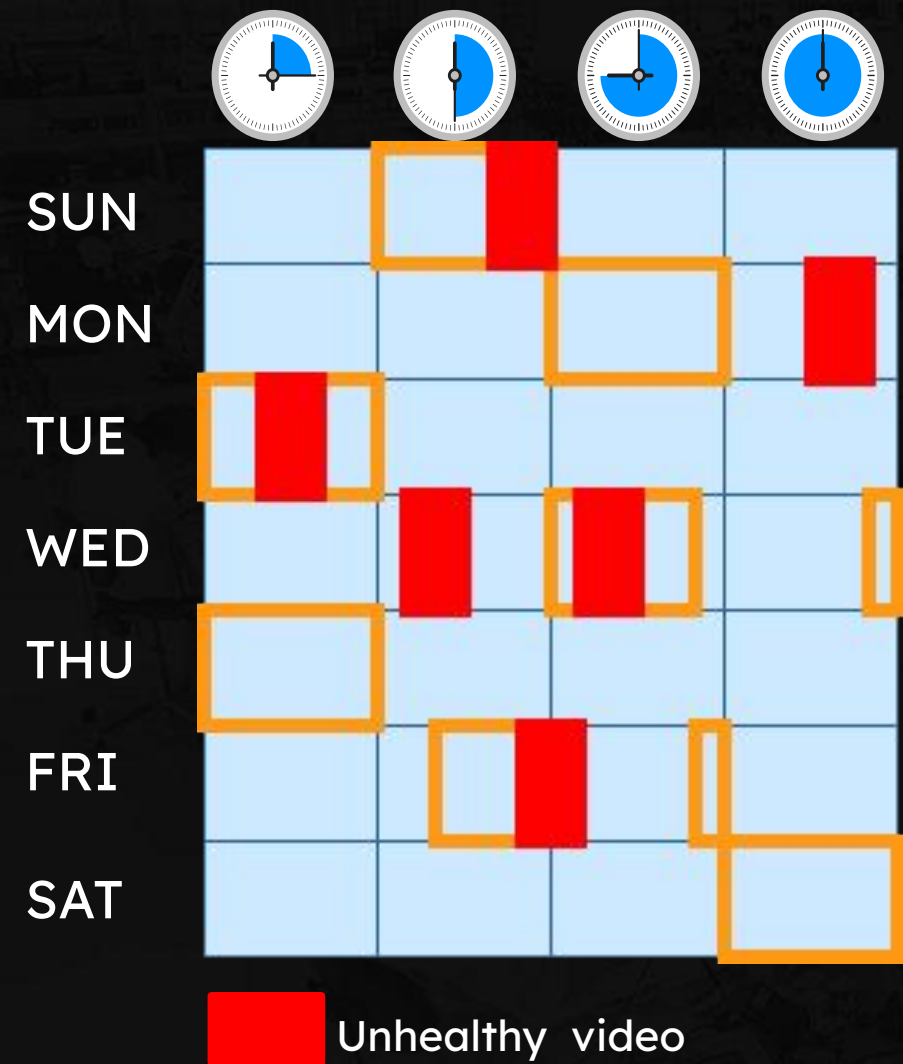


Where does it break?

Many challenges, one source: Data quality

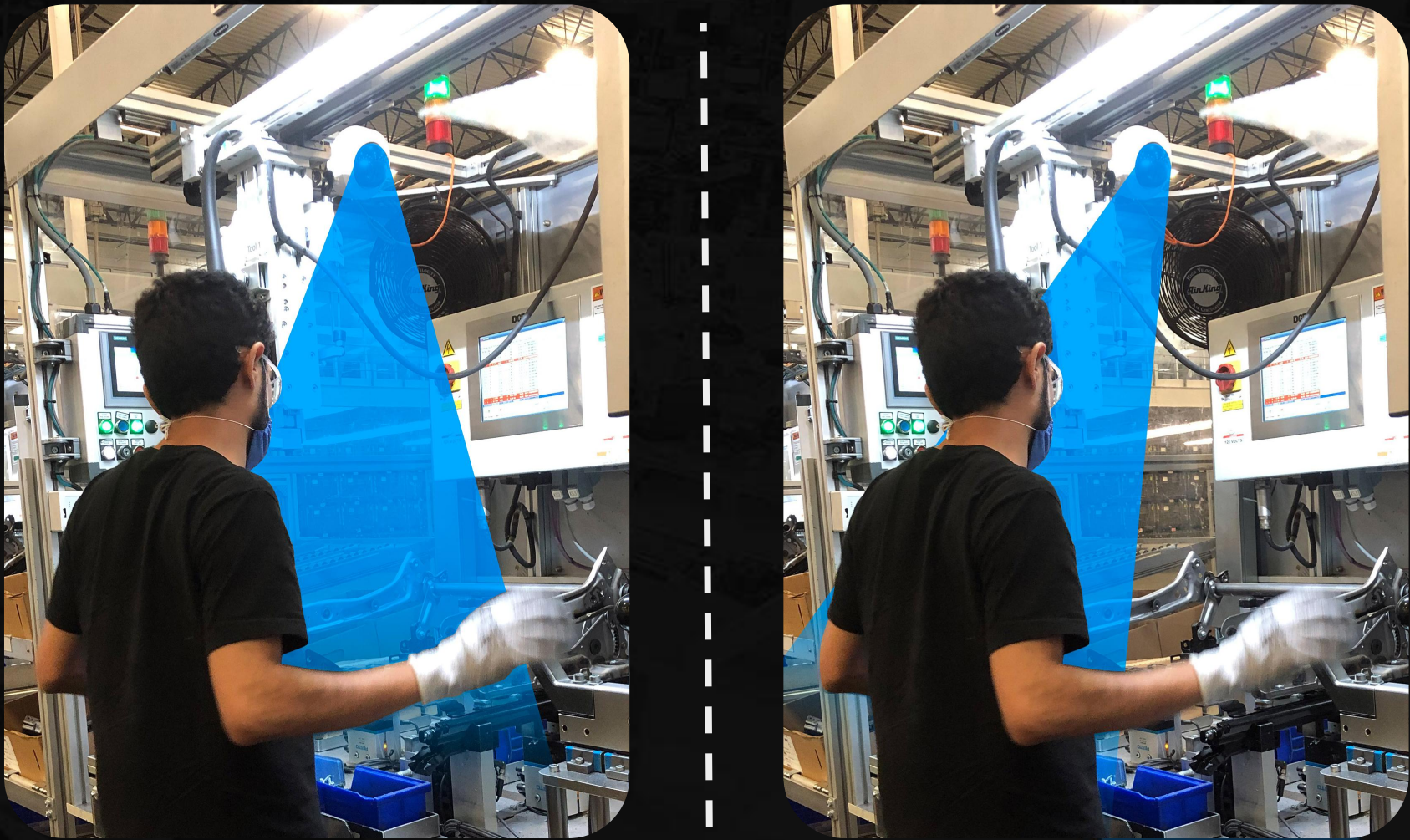


1 Data holes: network transfer, disk I/O corruption



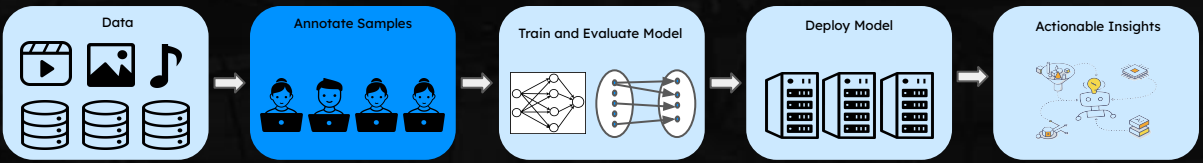
Robust data pipeline, network and edge monitoring

2 The world looks different: camera viewpoint changes

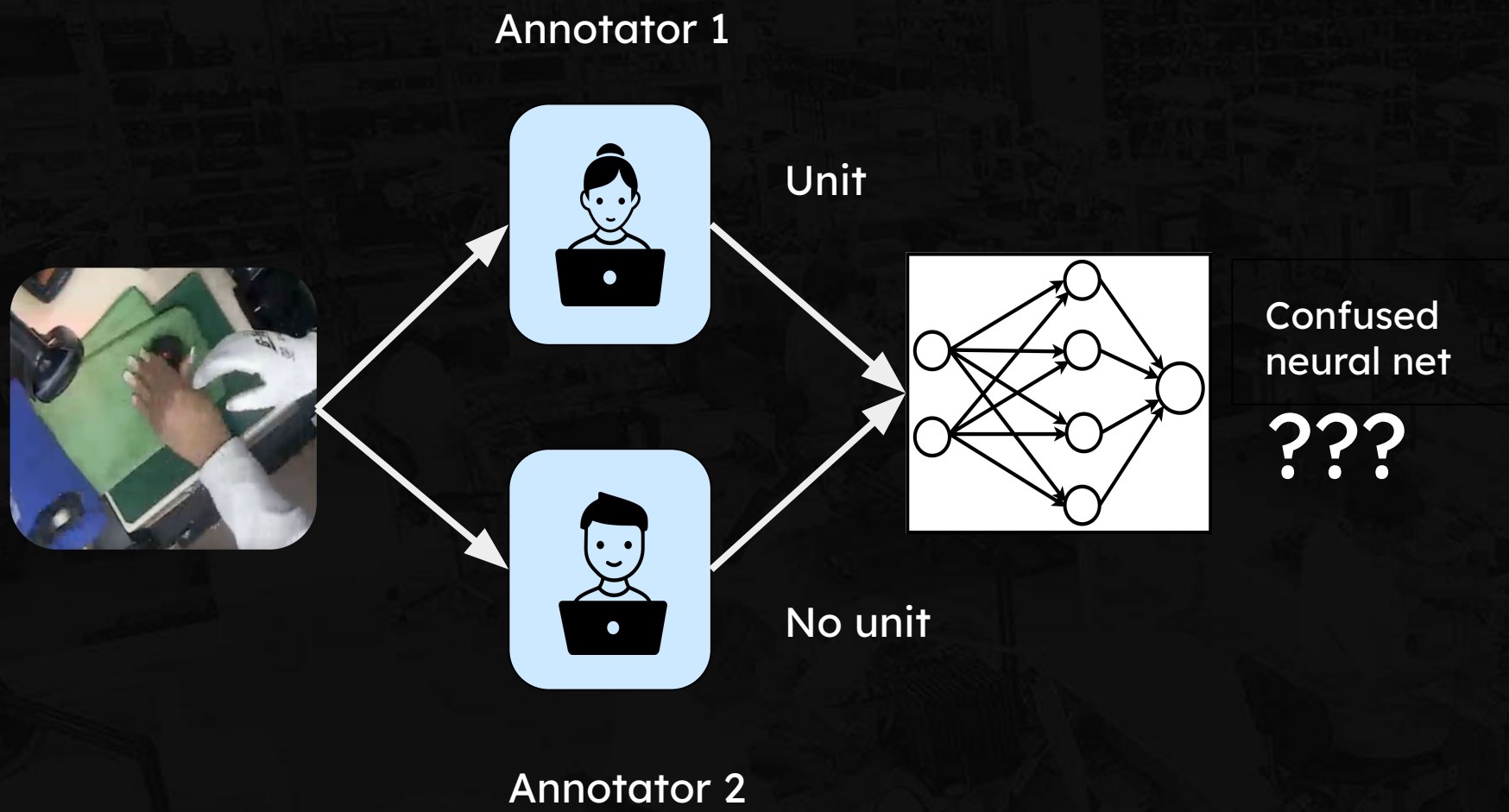


Camera auto-calibration and monitoring

Ambiguity is omnipresent: Labeling

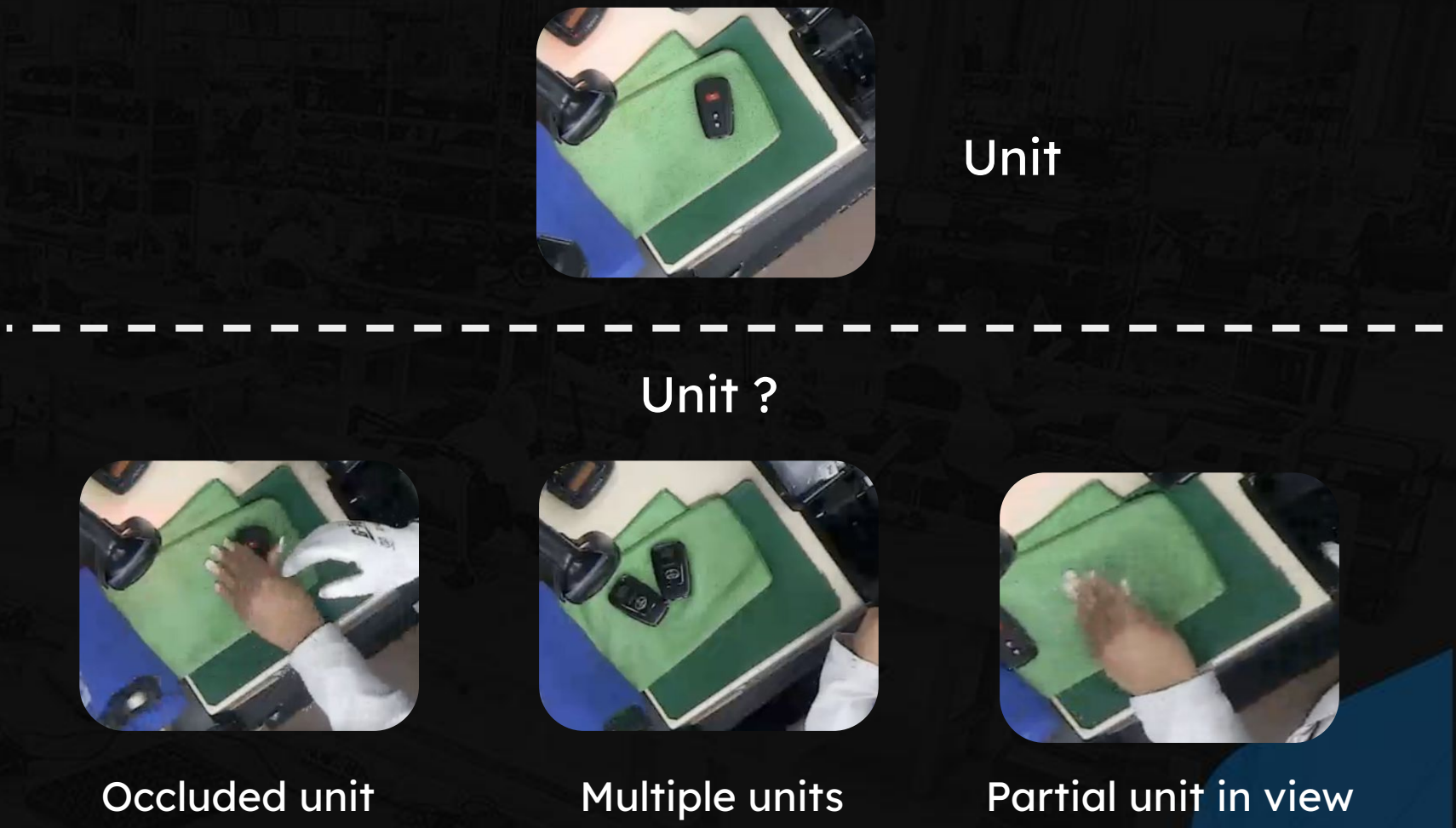


1 Garbage in, garbage out: Labeling accuracy



Audit workflows for QC, redundancy + 3-way voting

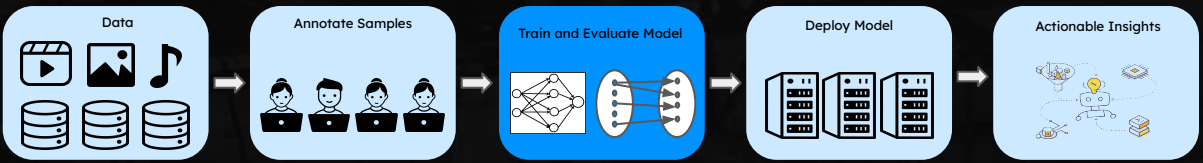
2 Ambiguity in task definition



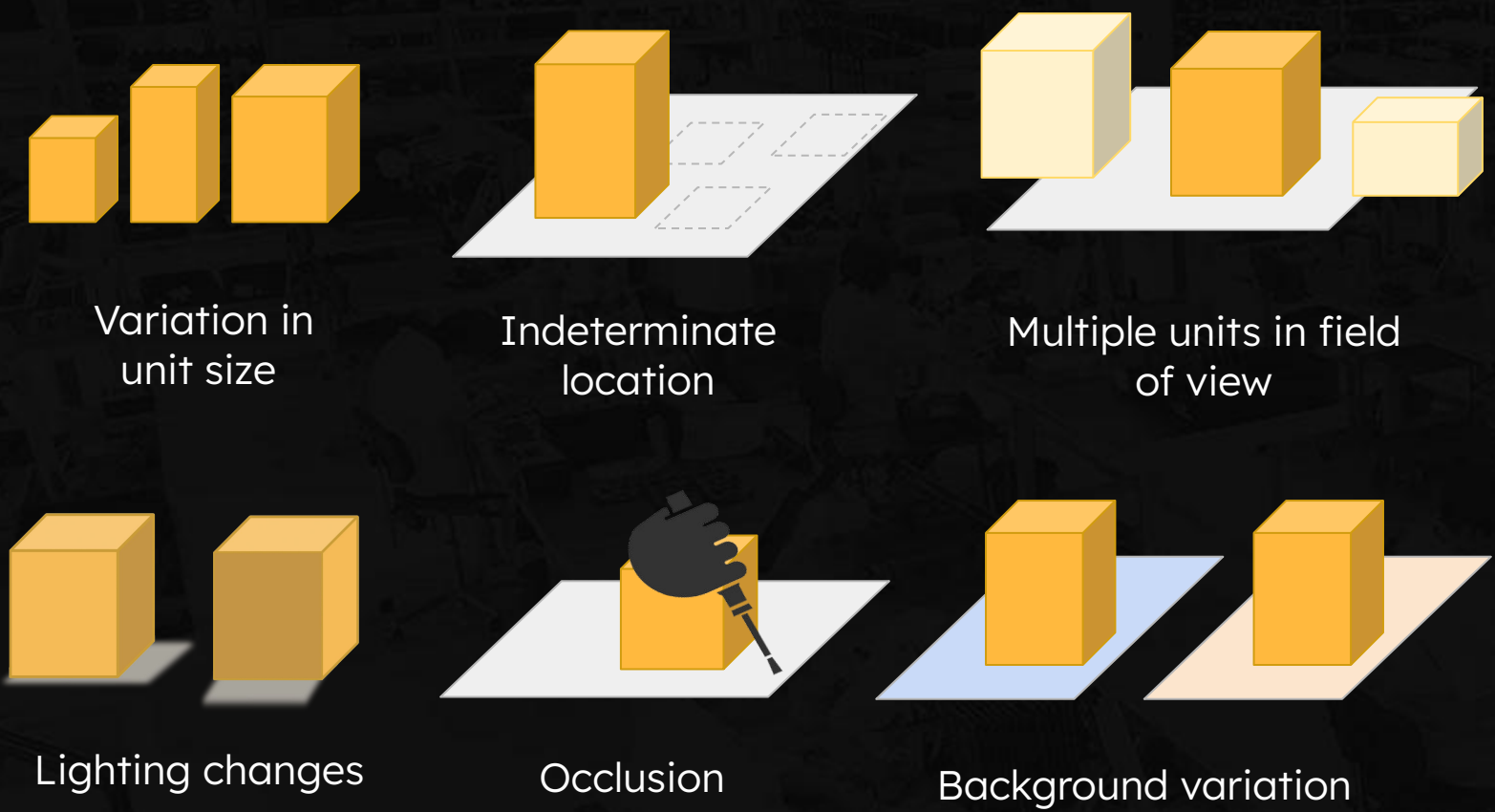
Tighter collaboration between ML and Annotation teams

Document standard processes, edge cases

Much variance, much data: Training



1 Extreme variance in the real world



Smart data sampling

Generalizable neural networks

2 Data hungry deep learning models



Data costs ↑

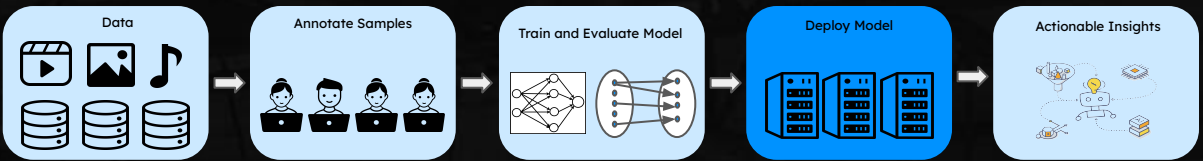
Annotation resources ↑

Time to deploy ↑

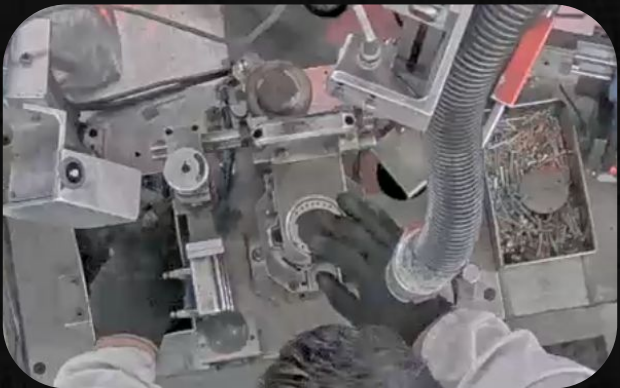
Semi-supervised learning

Unsupervised learning

Change is the order of the day: Data drift



1 Can you spot the difference?



Black gloves



Black gloves

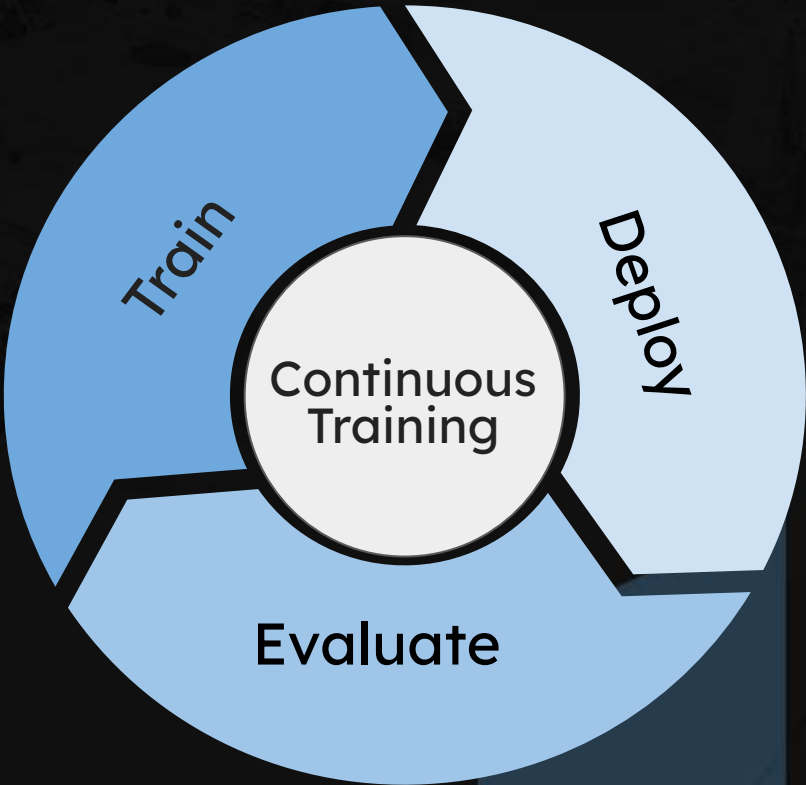
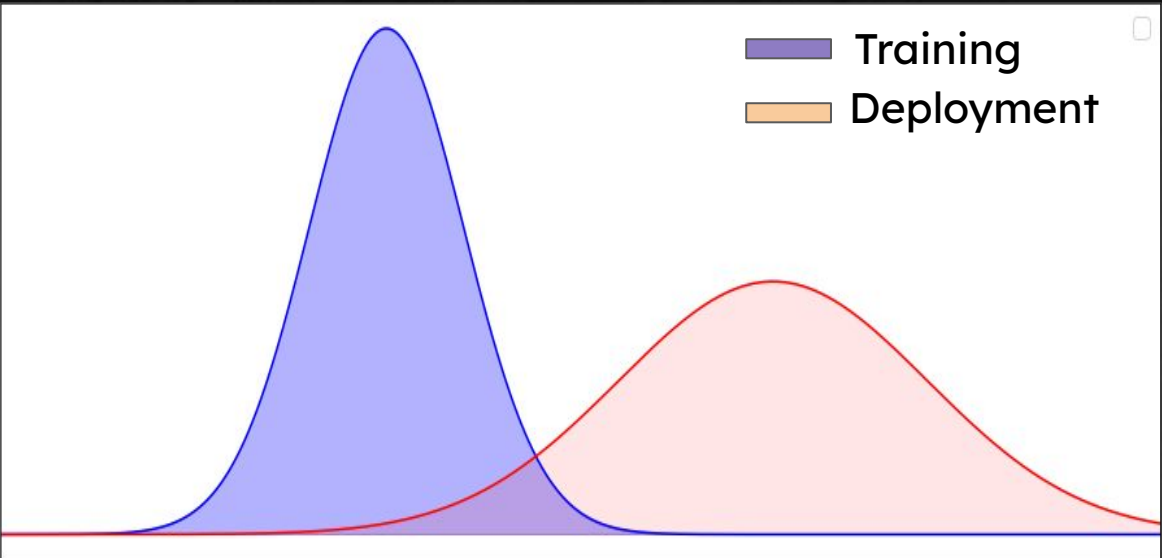


Black gloves

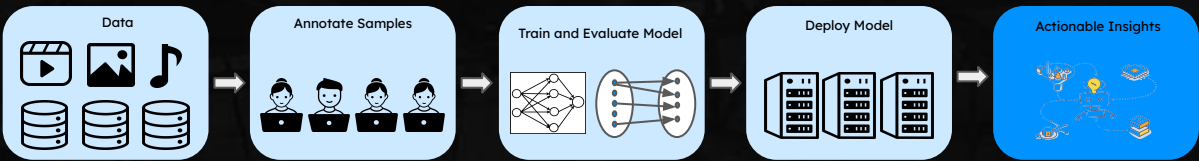


Gray gloves

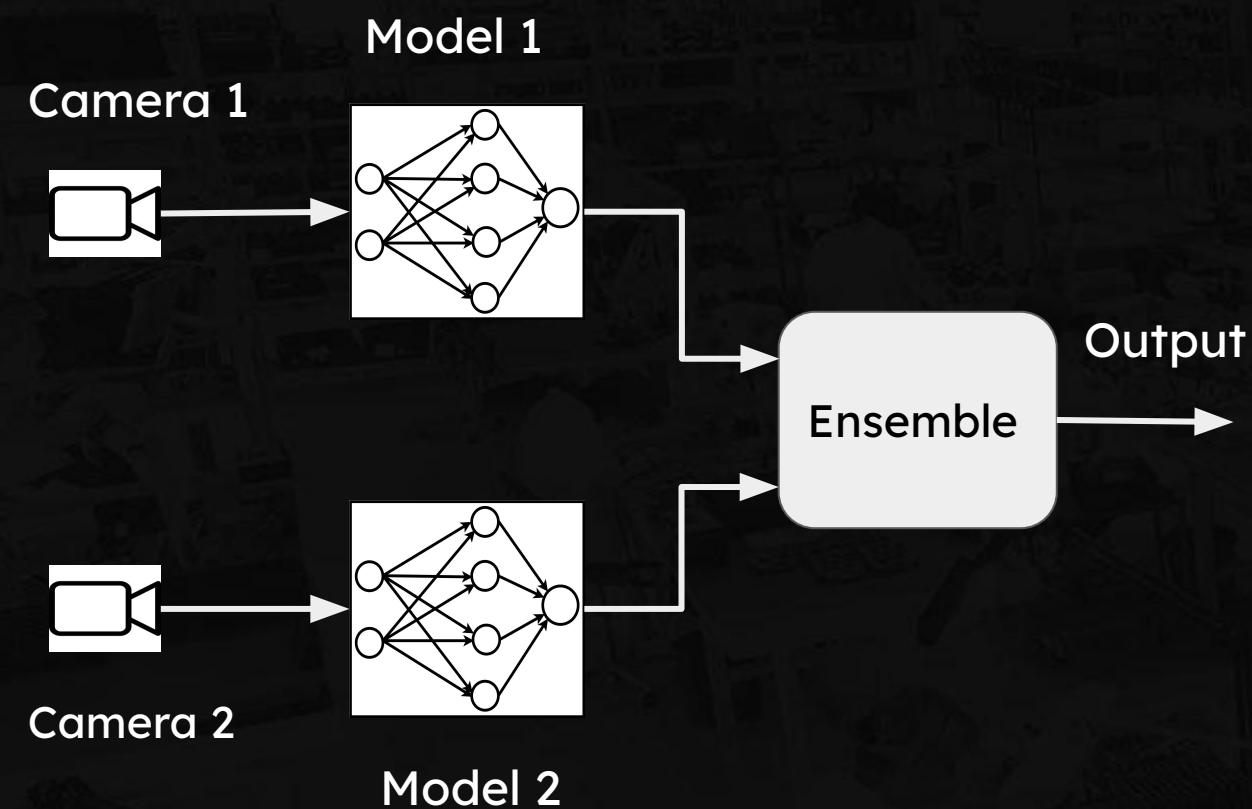
2 System accuracy reduces



From 99% to 99.9% accuracy: Reliable insights

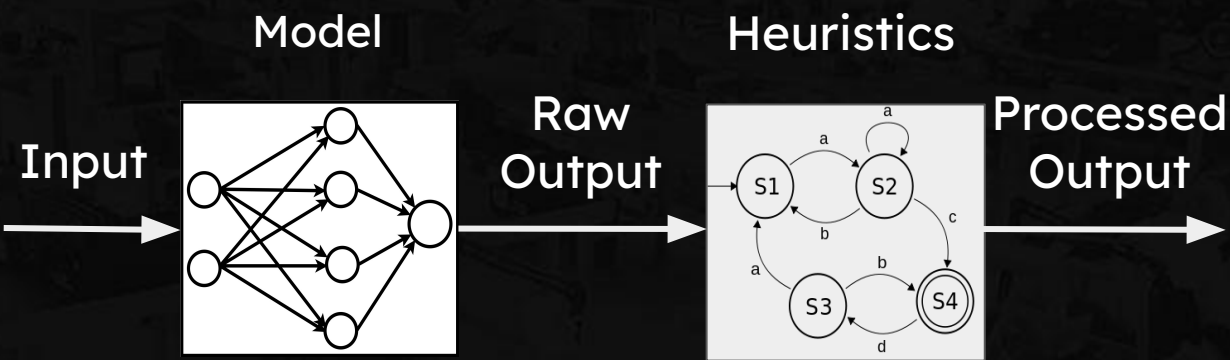


1 Ensembling models



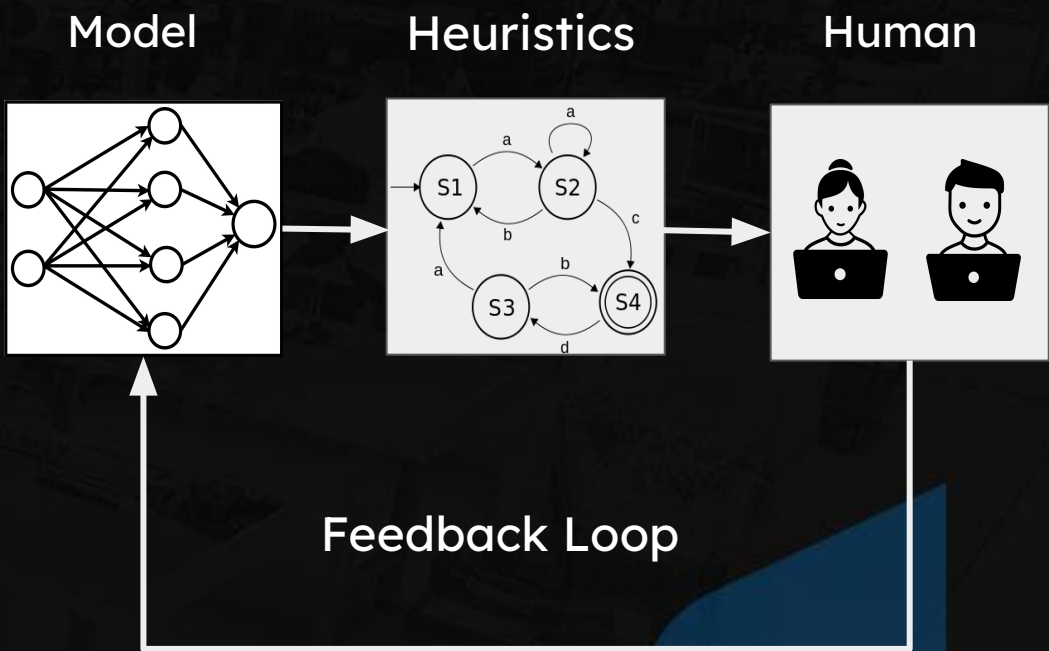
Suite of models ⇒ Model management

2 Heuristics: Finite state machines



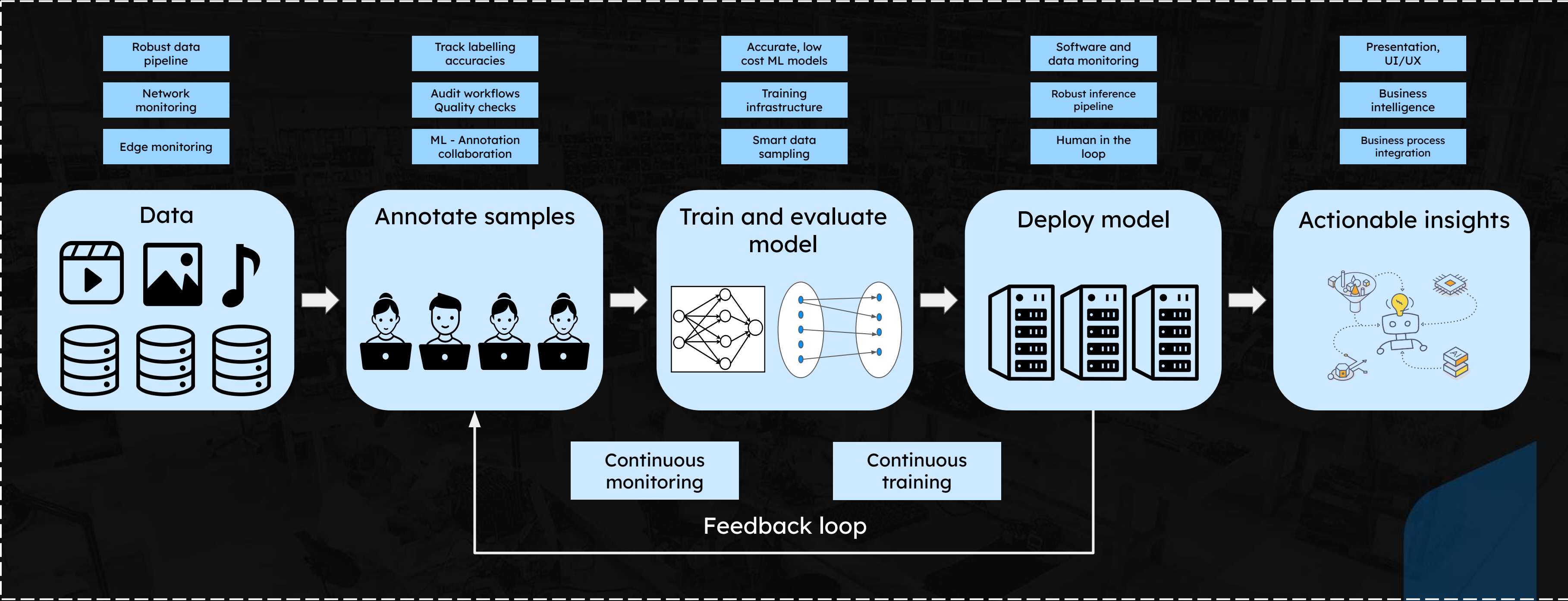
Heuristics configuration management

3 Human in the loop



Correct mistakes, feed back to model

Software 2.0: Towards self-service AI



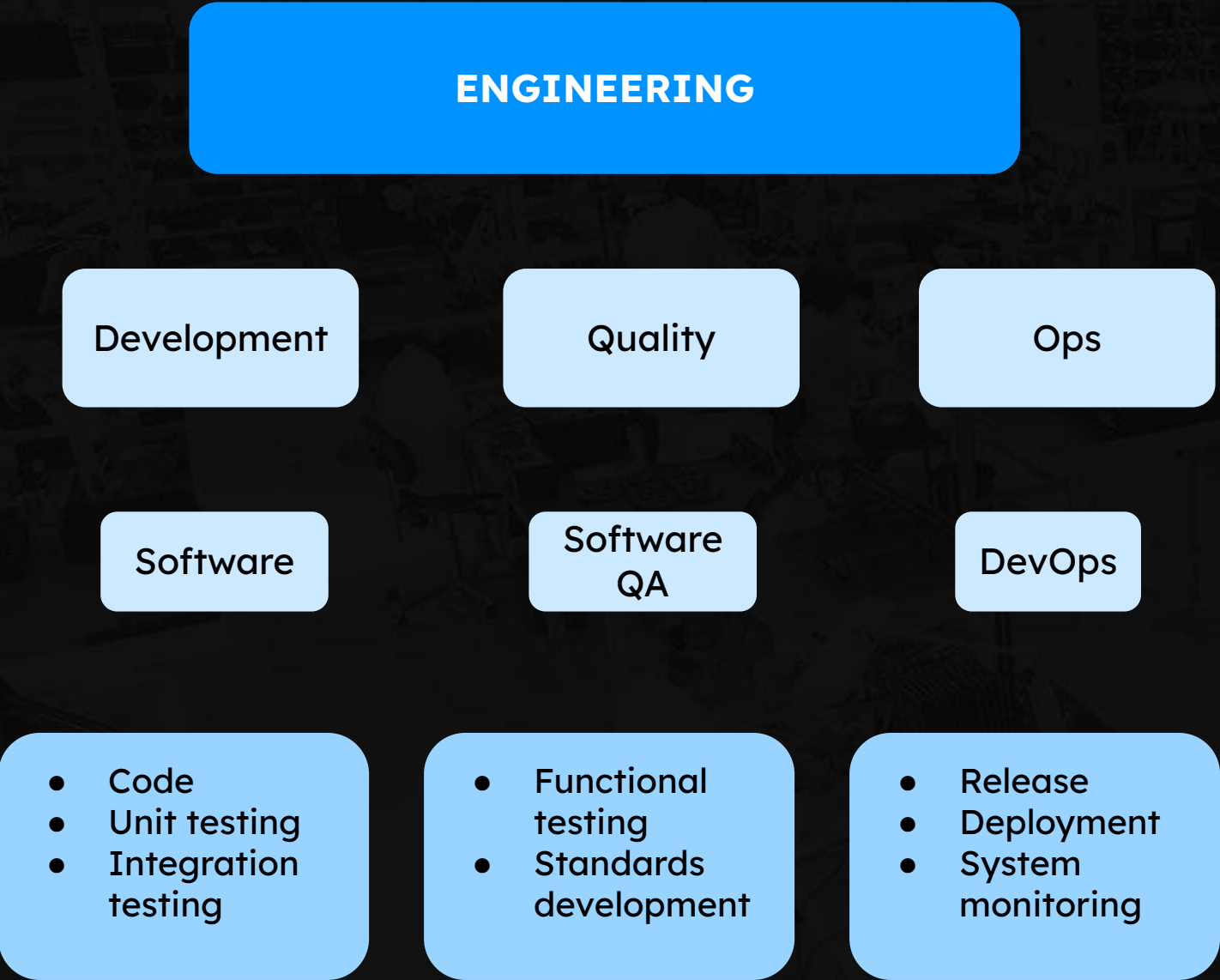
What if the customer wants control?

Self-service AI

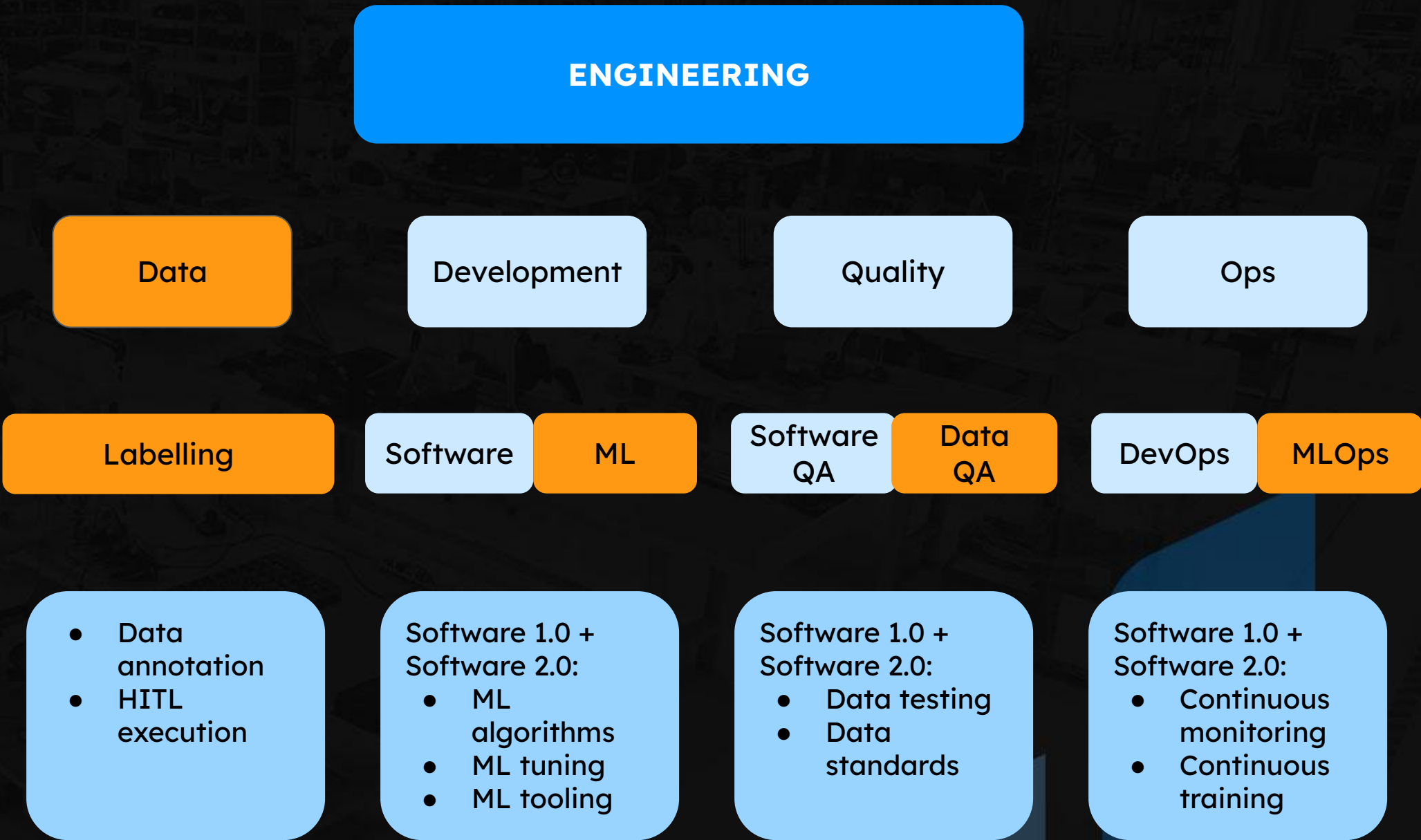
Software 2.0: Your team has to be organized differently

The workflows determine the organization including the need for skills and proximity

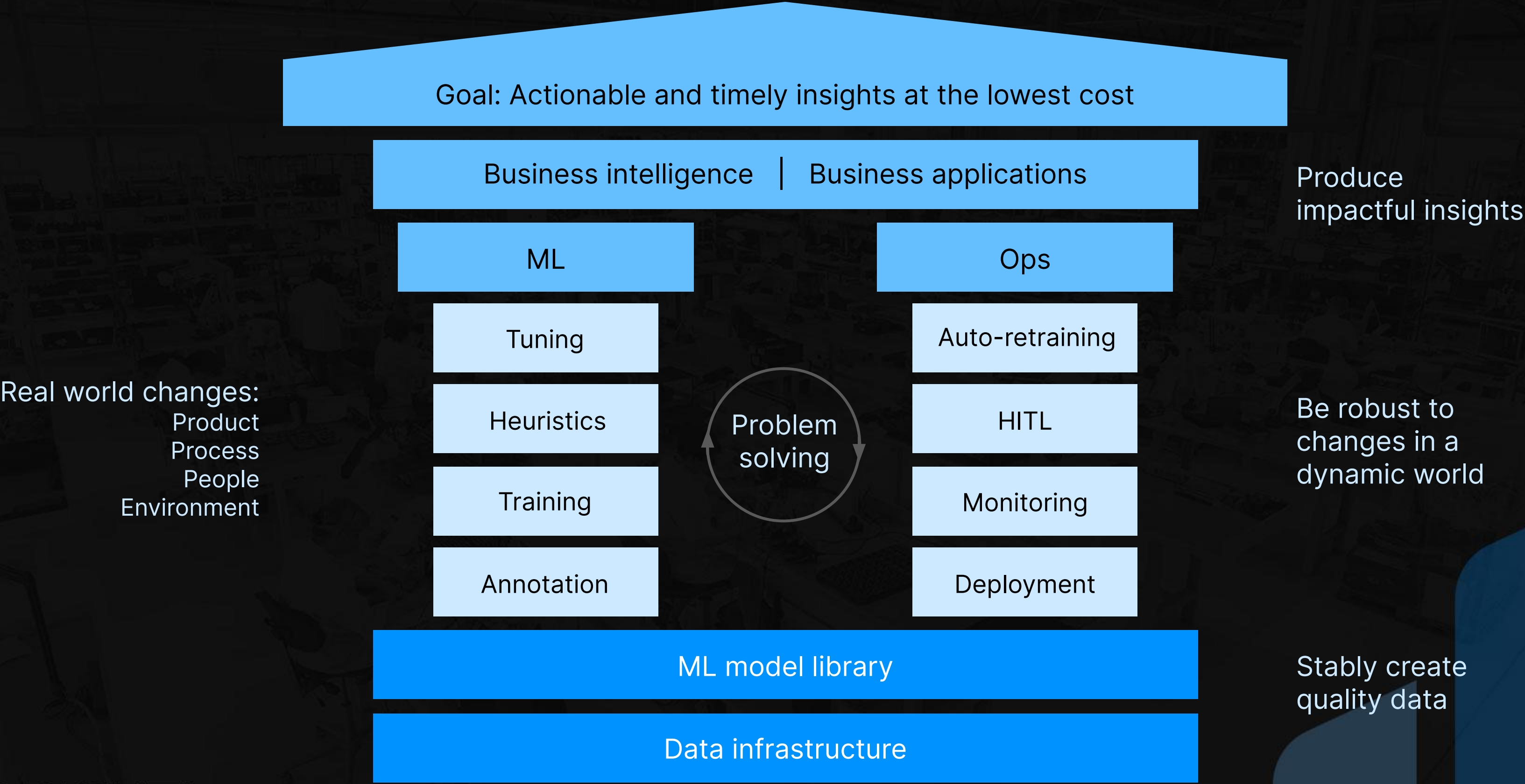
Software 1.0



Software 2.0



Introducing “The MLOps House”*



The implementer's roadmap

- **Design your entire ML system for YOUR use cases**
 - [Example] Inference accuracy drives the annotation quality and the neural network accuracy
- **Ensure that domain expertise permeates the teams**
 - Organize teams for seamless communication, especially if you are running a real time inferencing system
- **Details matter: Attention is all you need**
 - AI is non-intuitive and debugging is hard; so, paying attention to details will pay off in spades

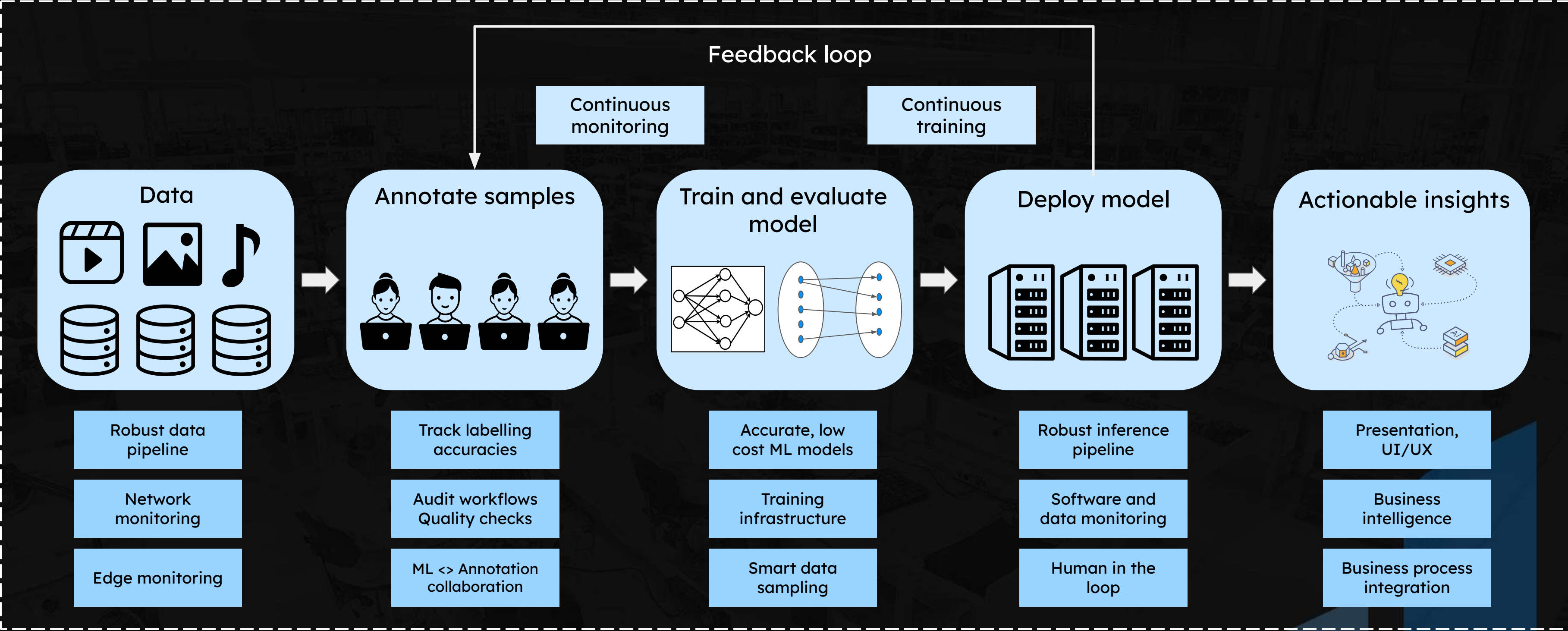
Reaching us

Dr. Prasad Akella
Founder & Chairman
p.akella@drishti.com

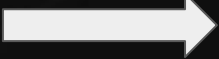
Sujay Narumanchi
Founding Engineer
s.narumanchi@drishti.com

APPENDIX

MLOps: Bringing it all together

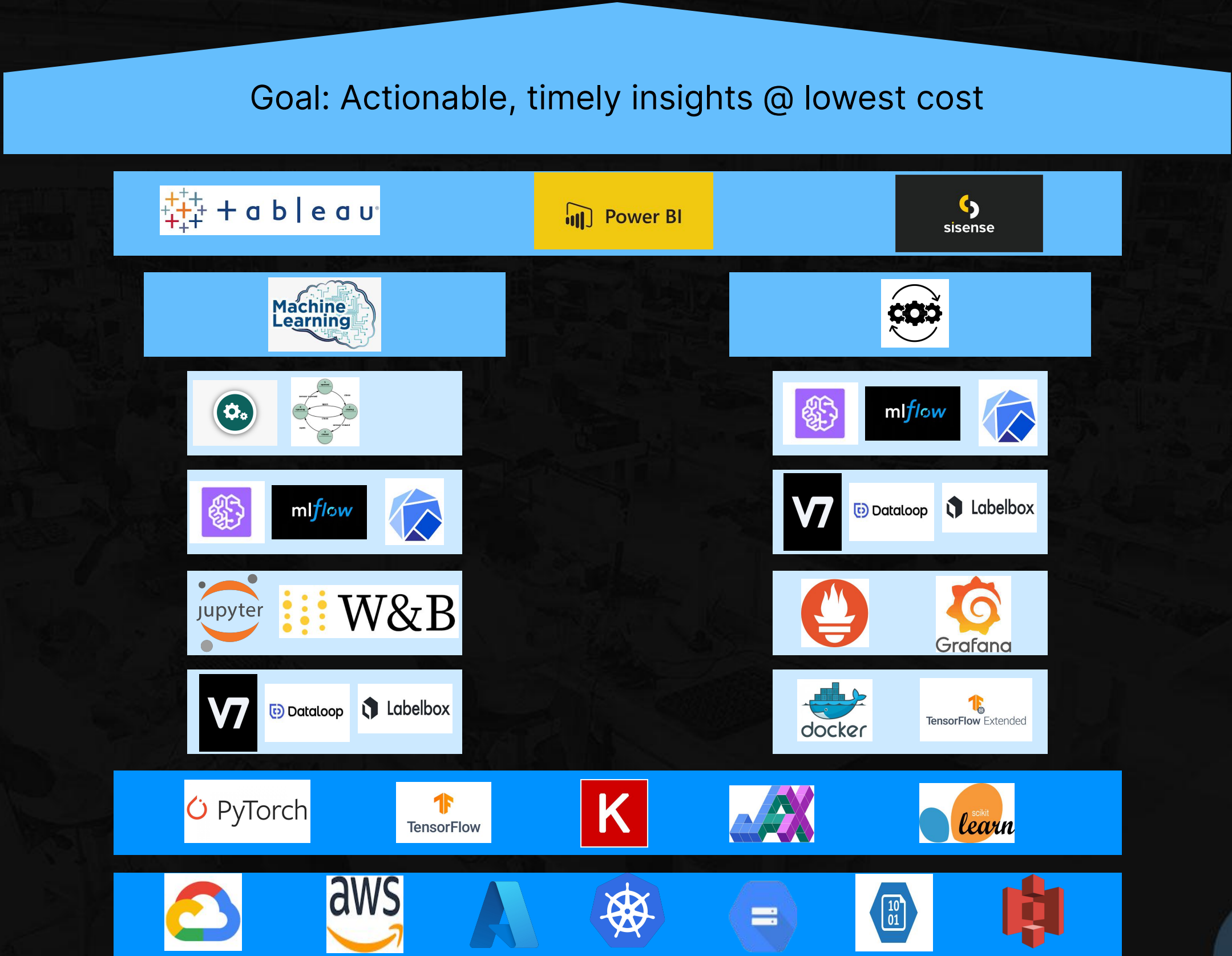


What if the customer wants control?

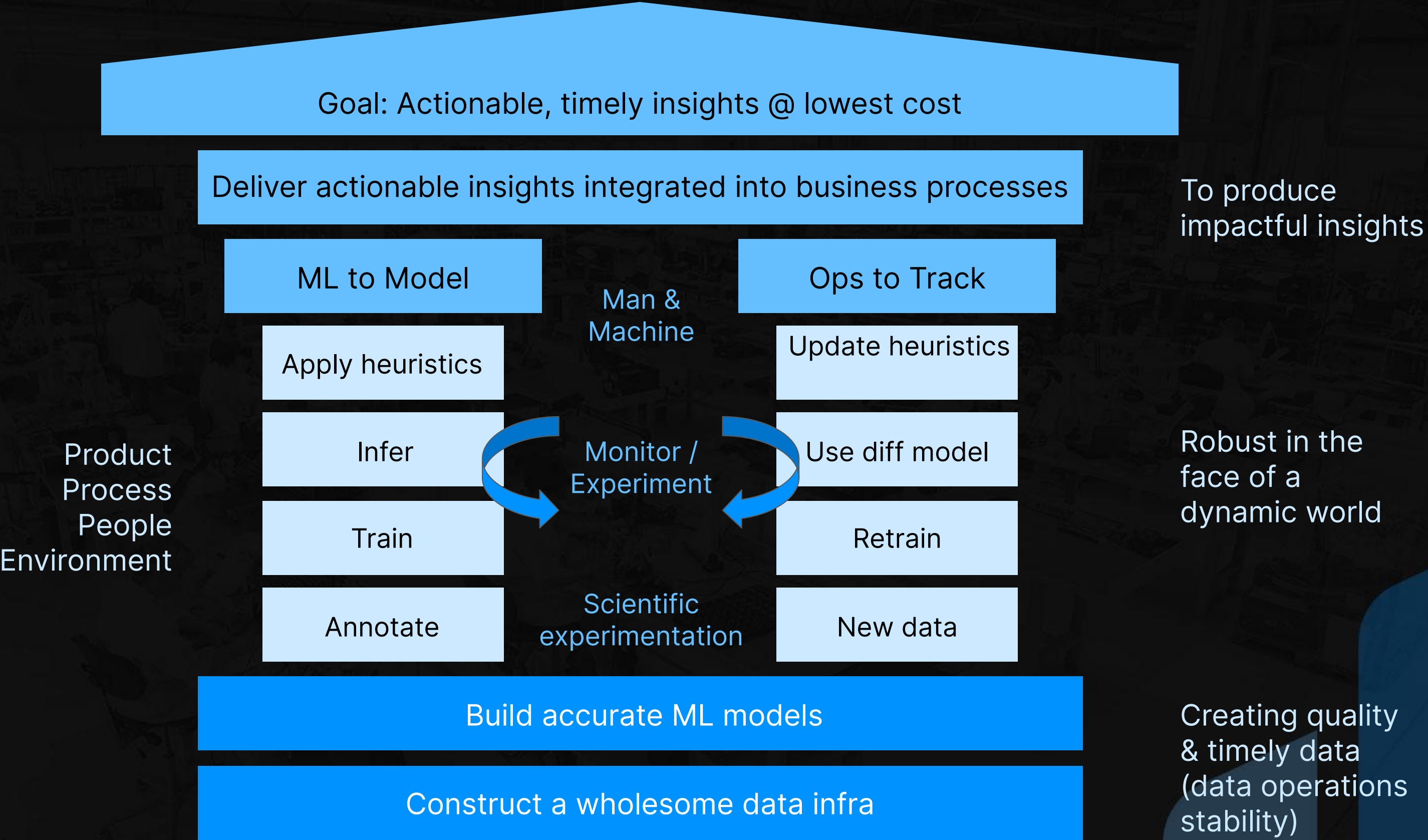


Self-service AI

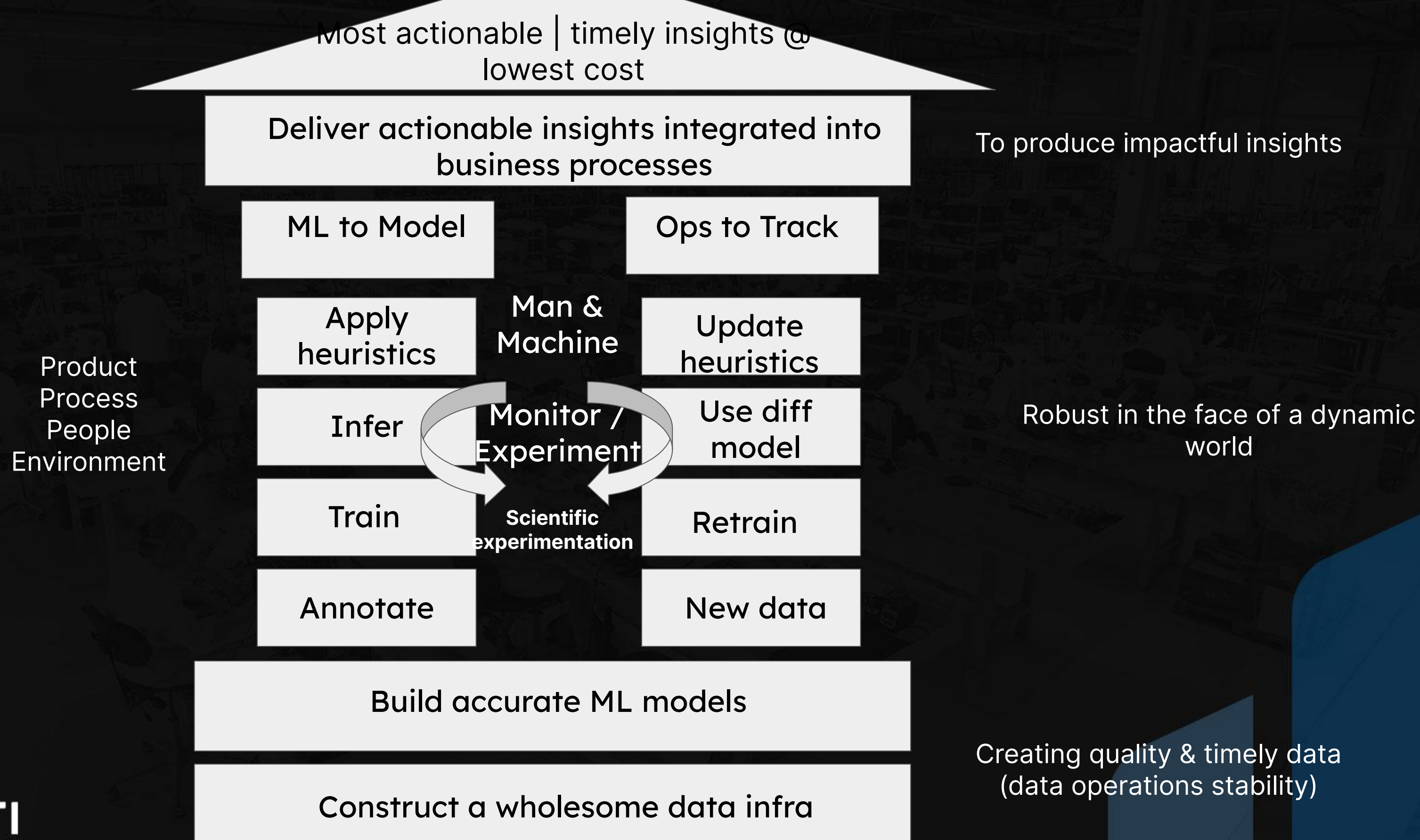
MLOps house — The vendor landscape



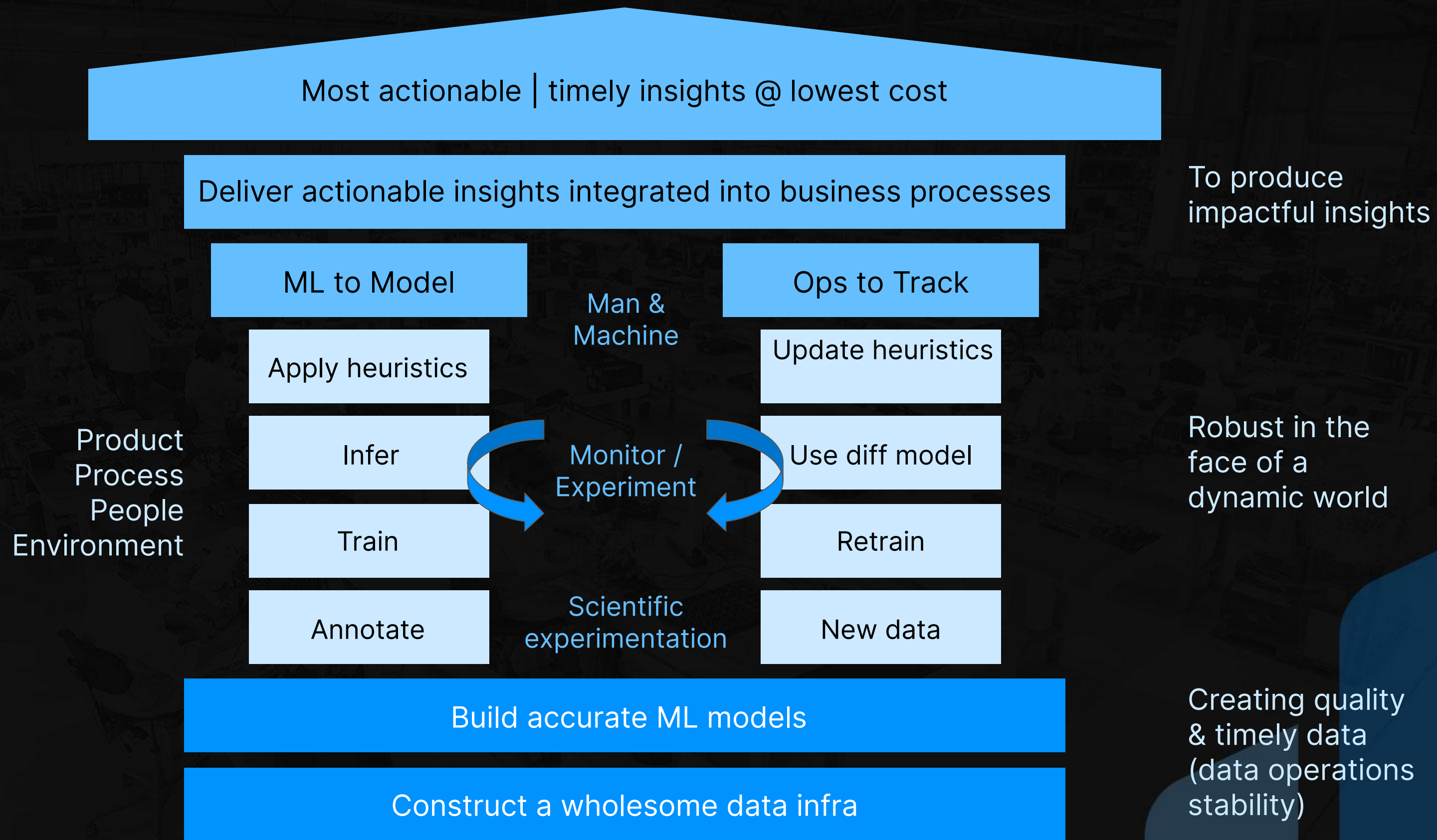
MLOps House - Business view



MLOps House - Business view

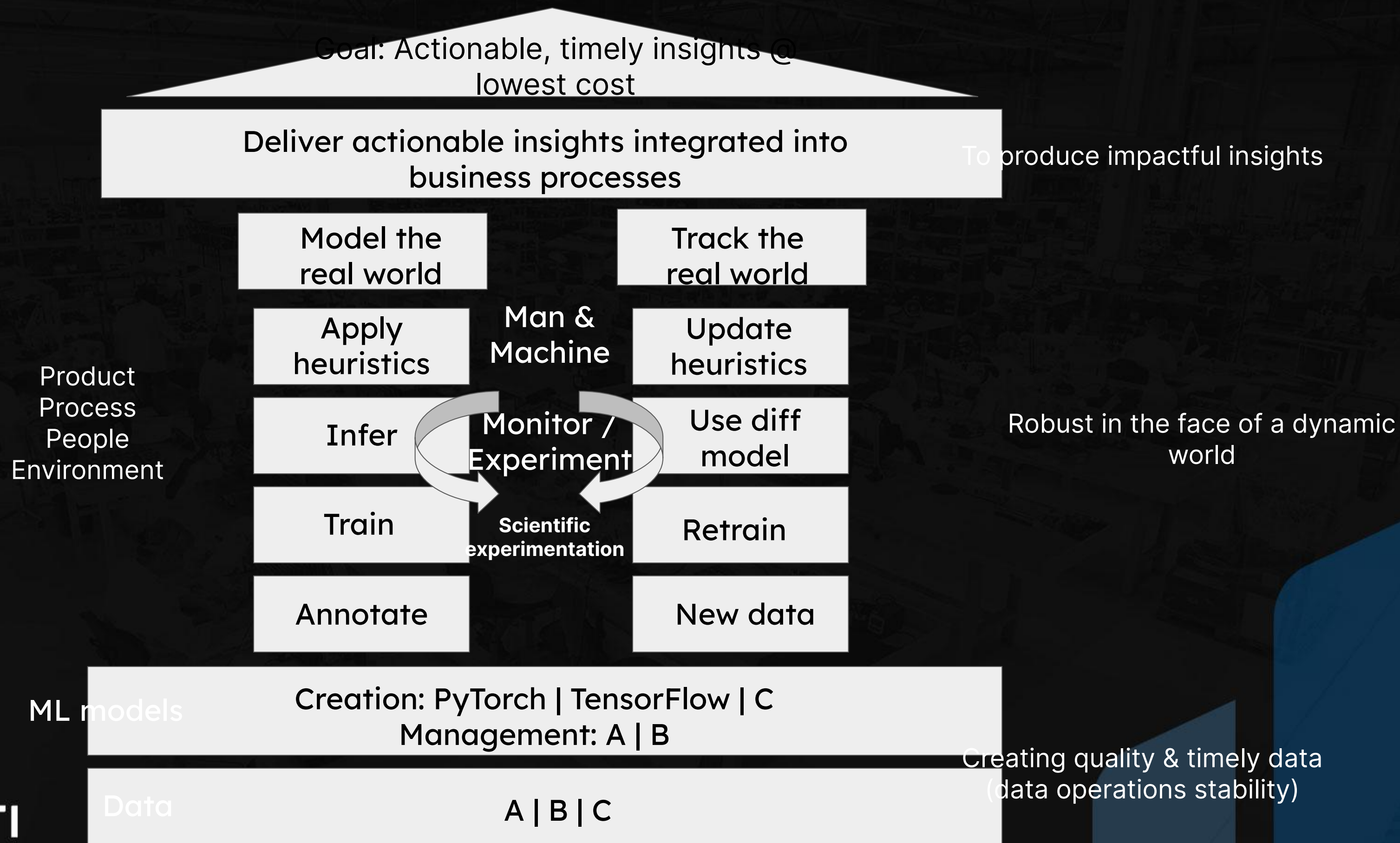


MLOps House - Business view



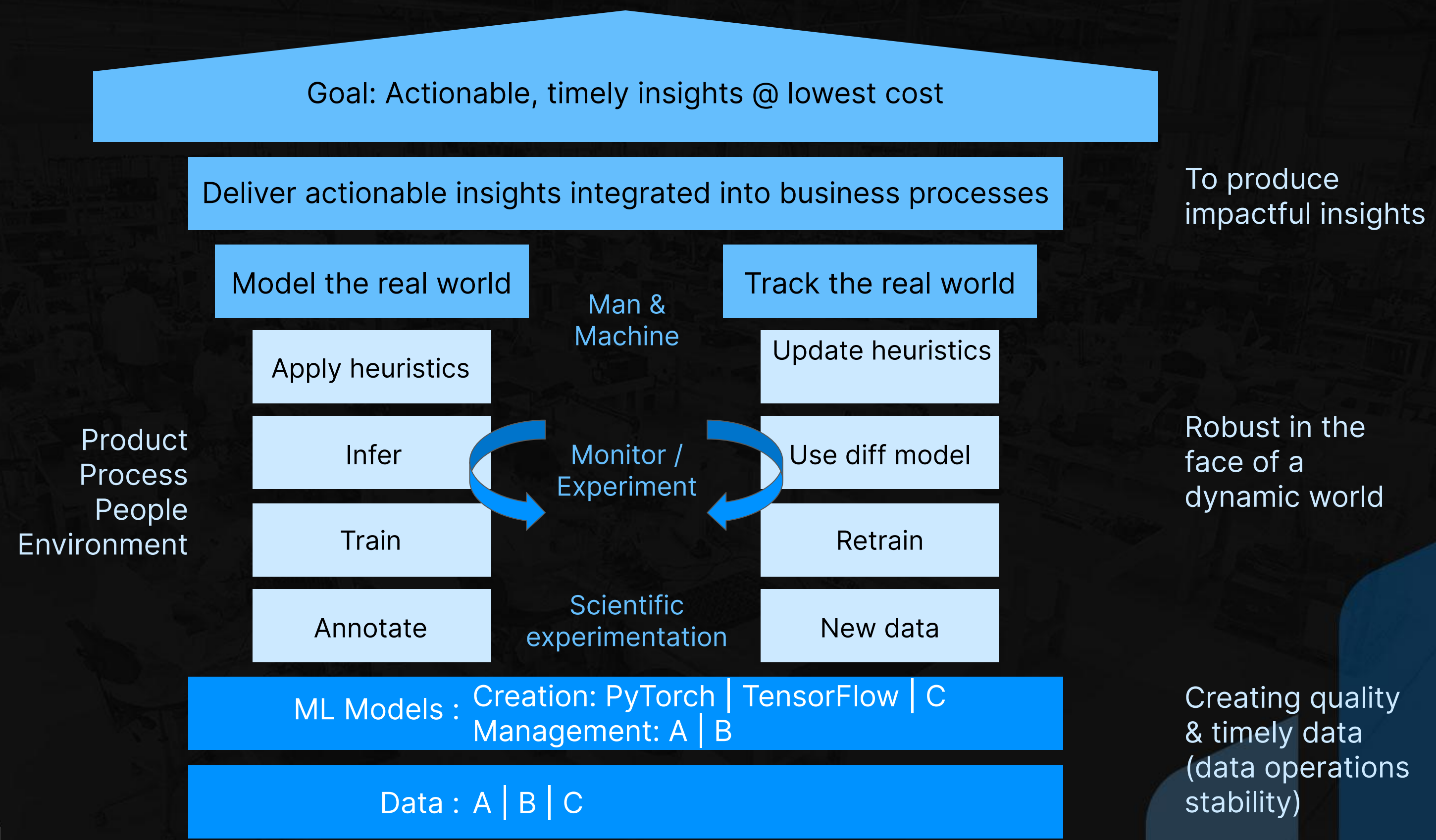
MLOps House - Tech/vendor view

Trust and bias?



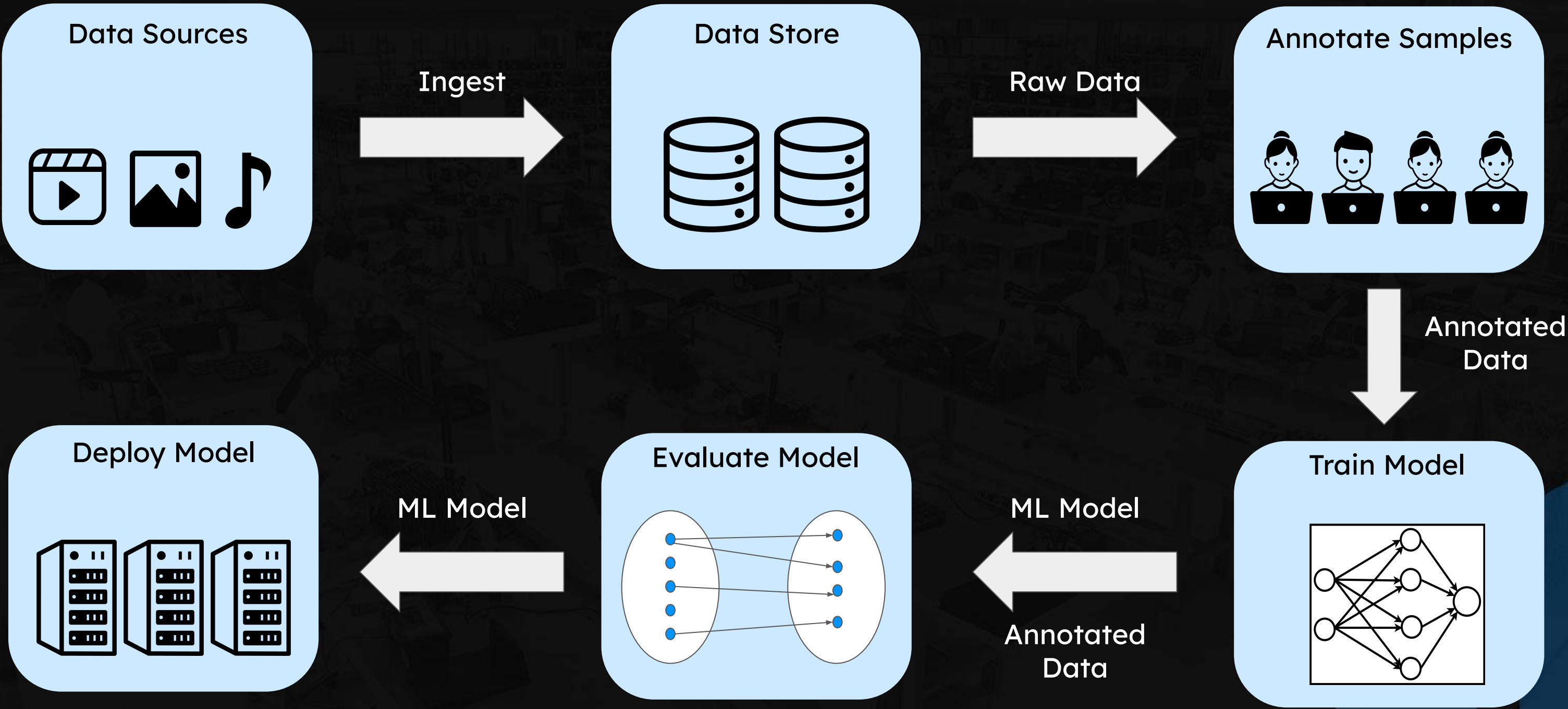
MLOps House - Tech/vendor view

Trust and bias?



Software 2.0: The building blocks

The ML lifecycle from data ingestion to model deployment



What is MLOps?

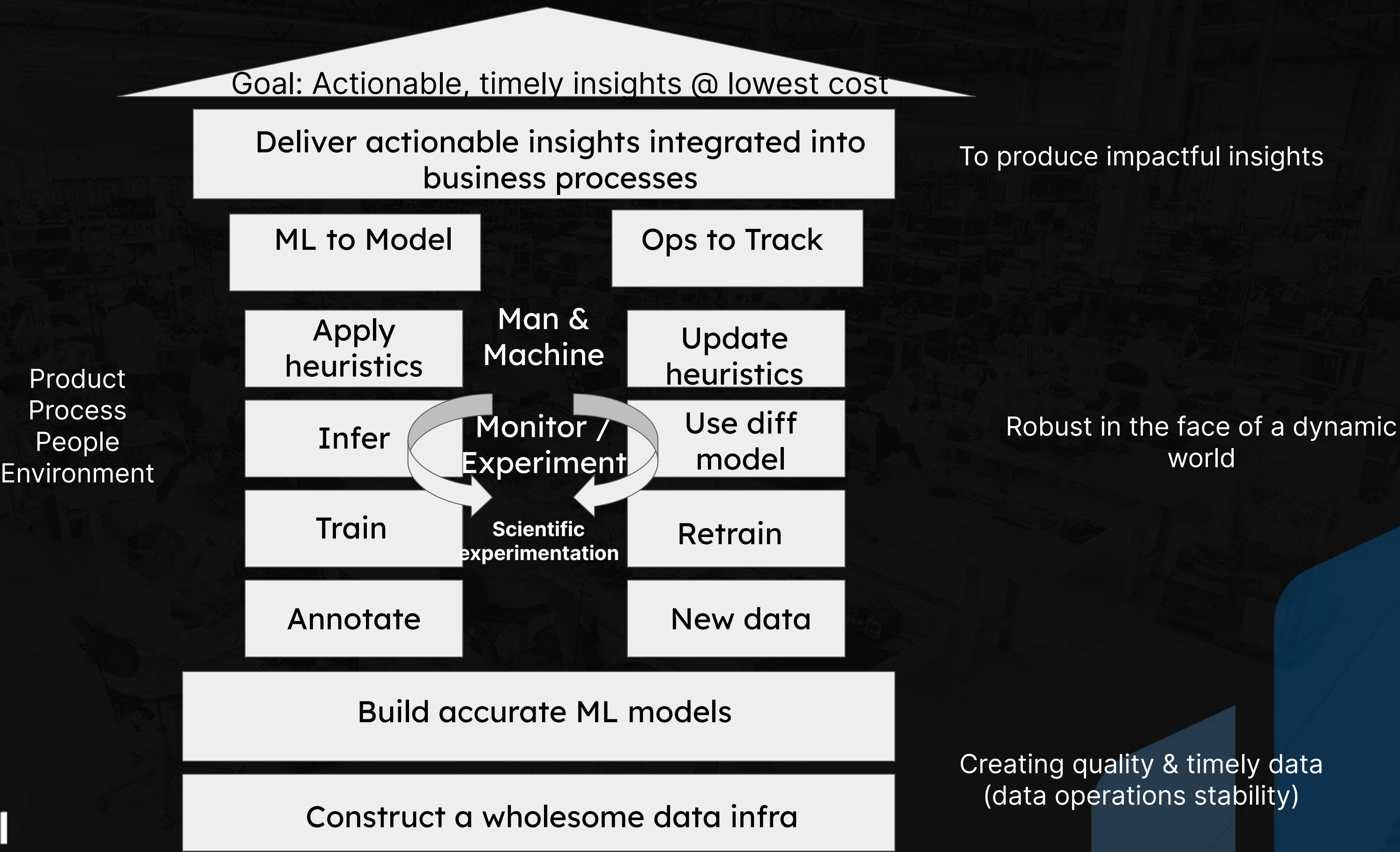
The term MLOps was first coined by Google in their paper on Machine Learning Operations, although it does have roots in software operations.

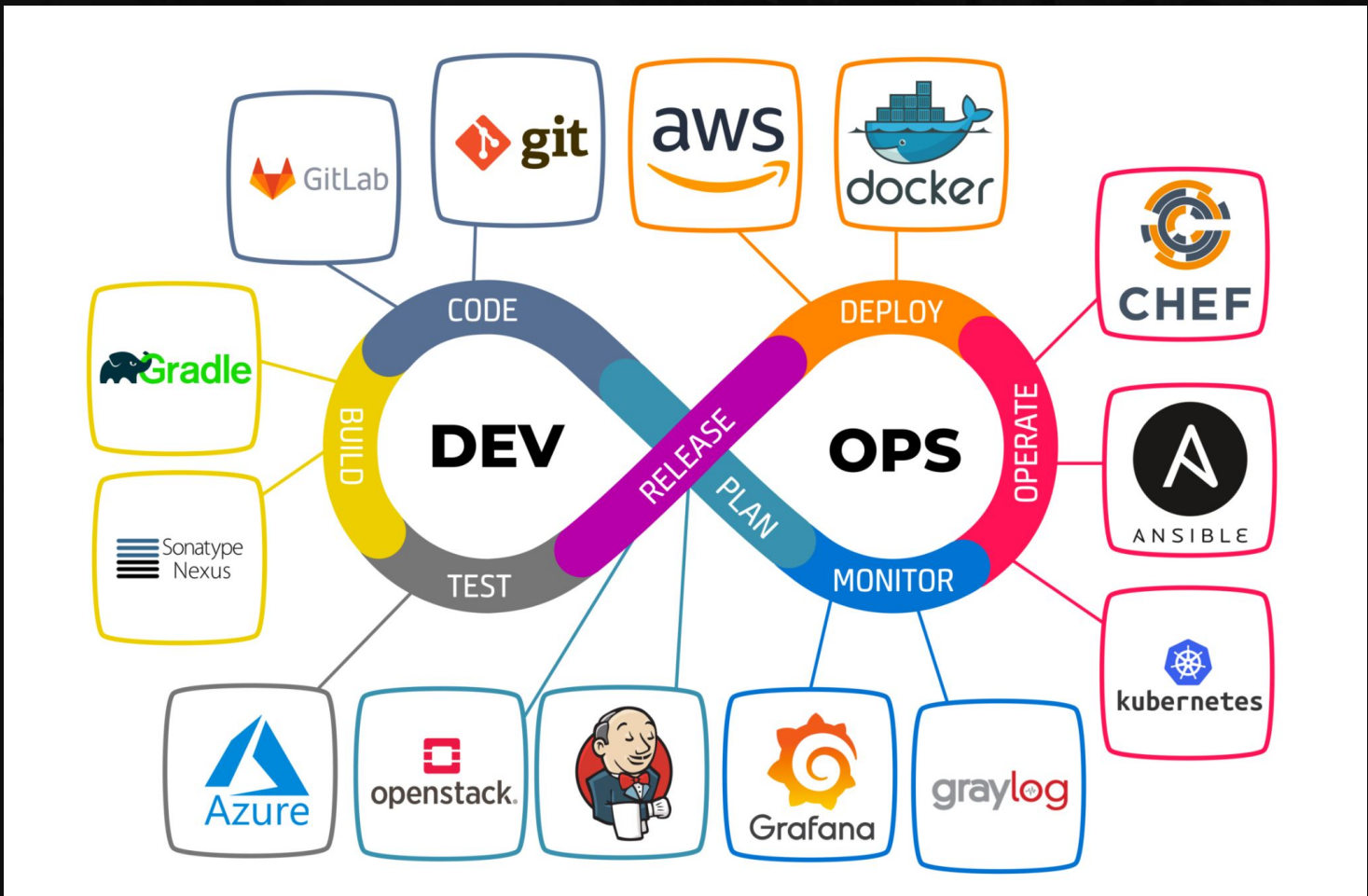
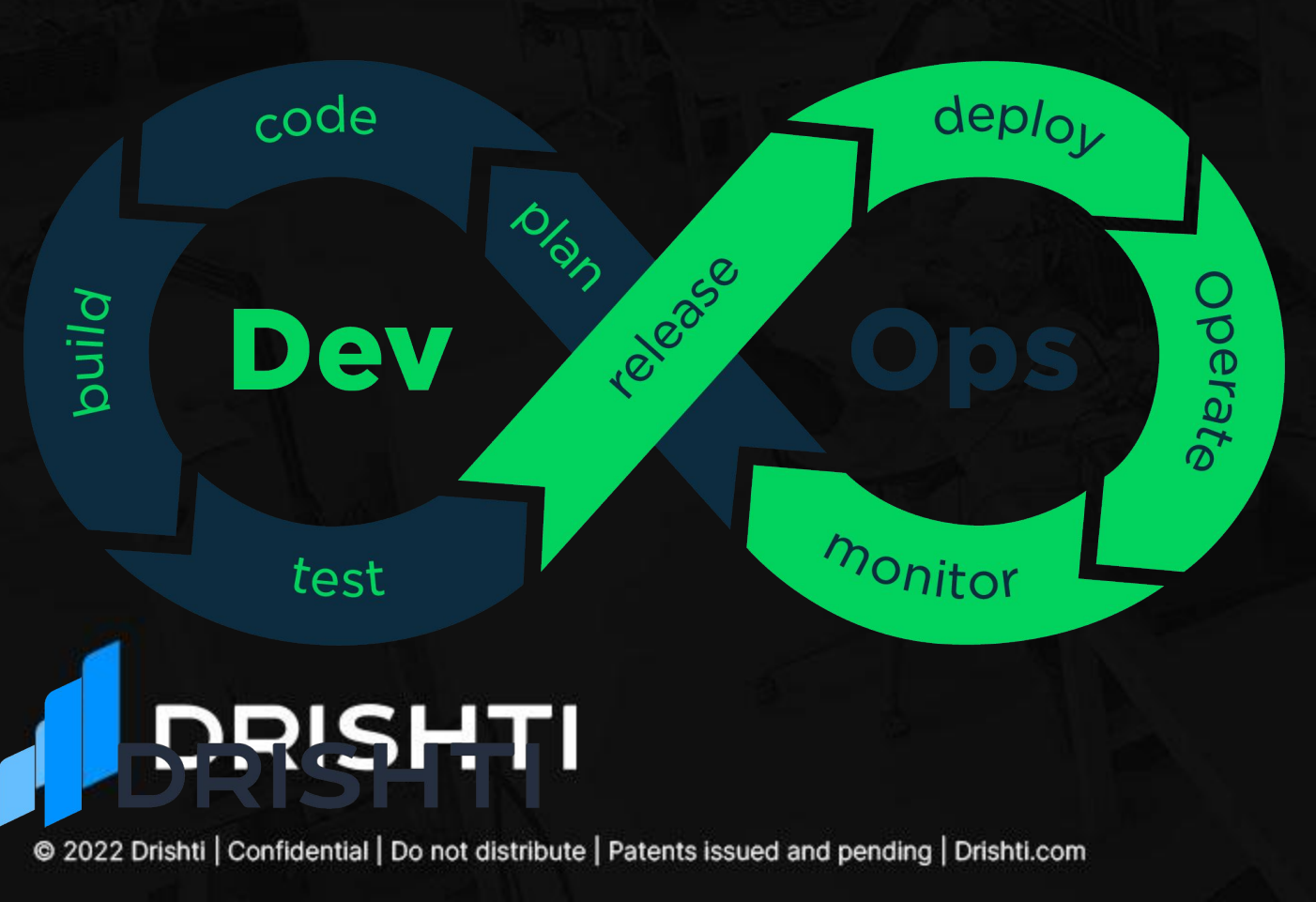
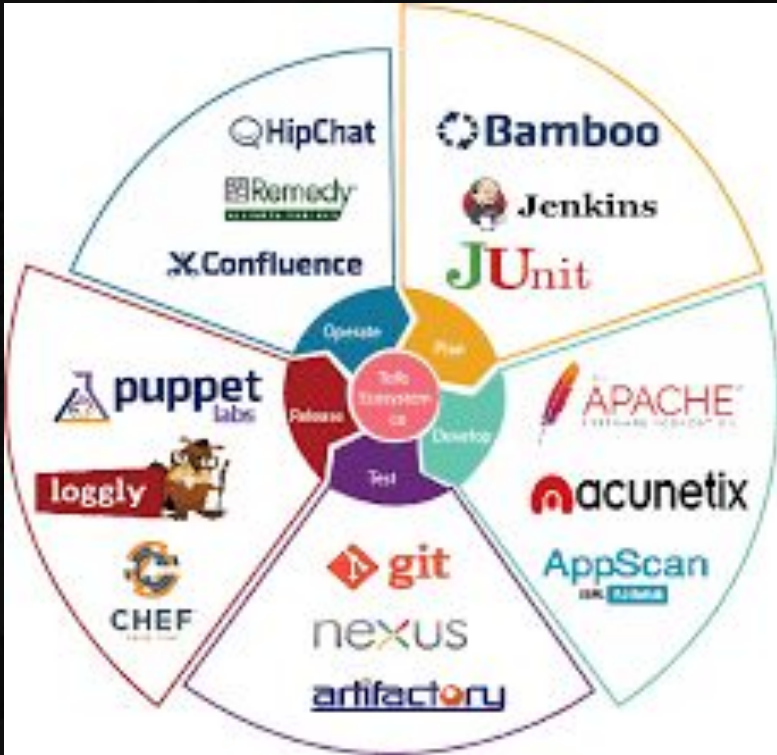
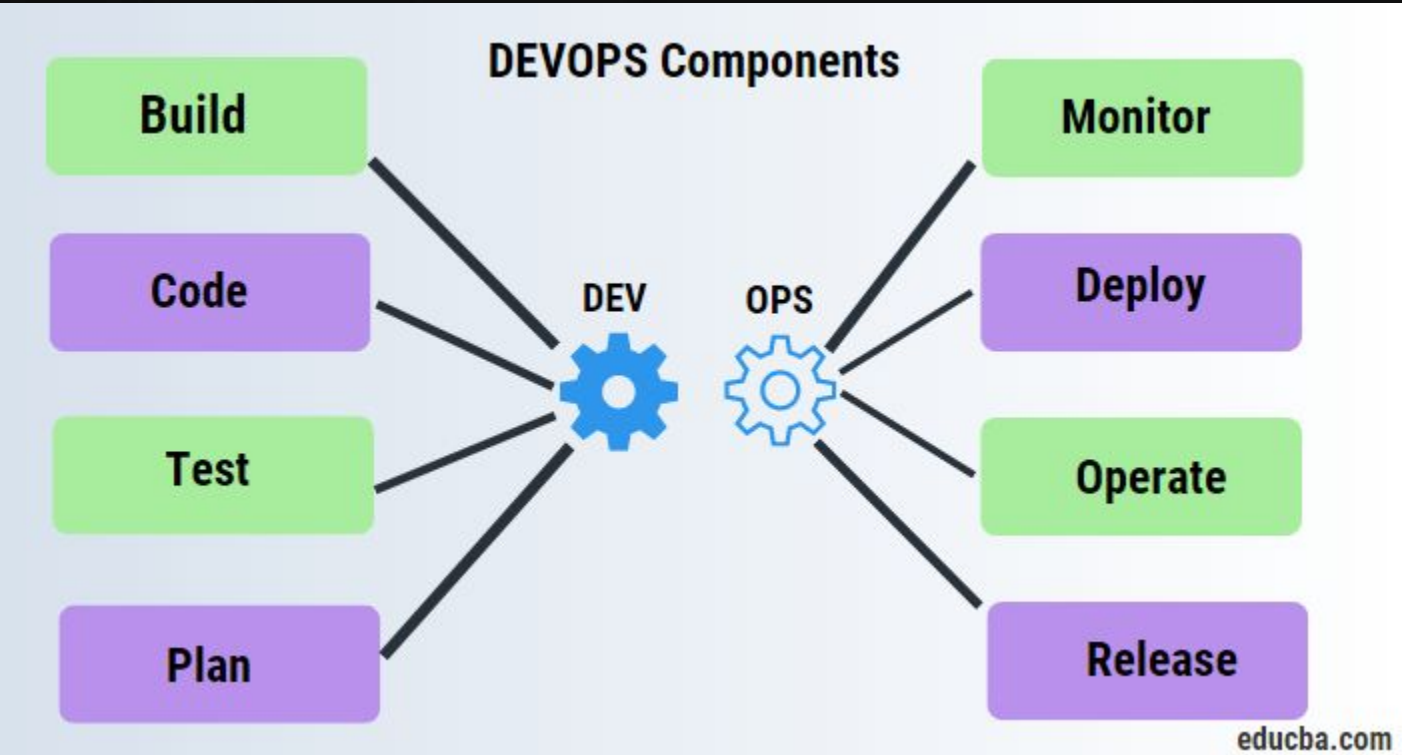
MLOps is the art and science of bringing machine learning to production

Hybrid MLOps capabilities are defined as those that have some interaction with the cloud while also having some interaction with local computing resources.

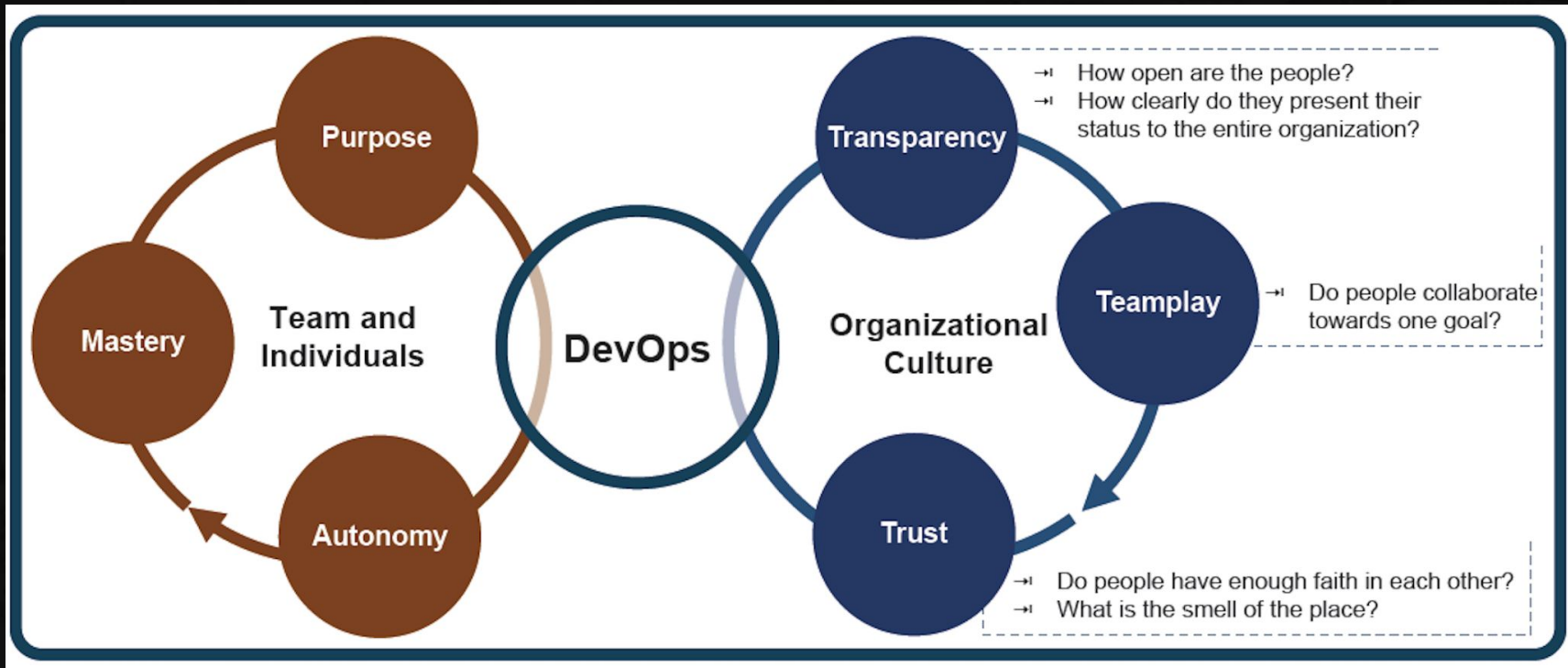
DataOps vs MLOps?

MLOps House - Business view





“Tools of the Trade”

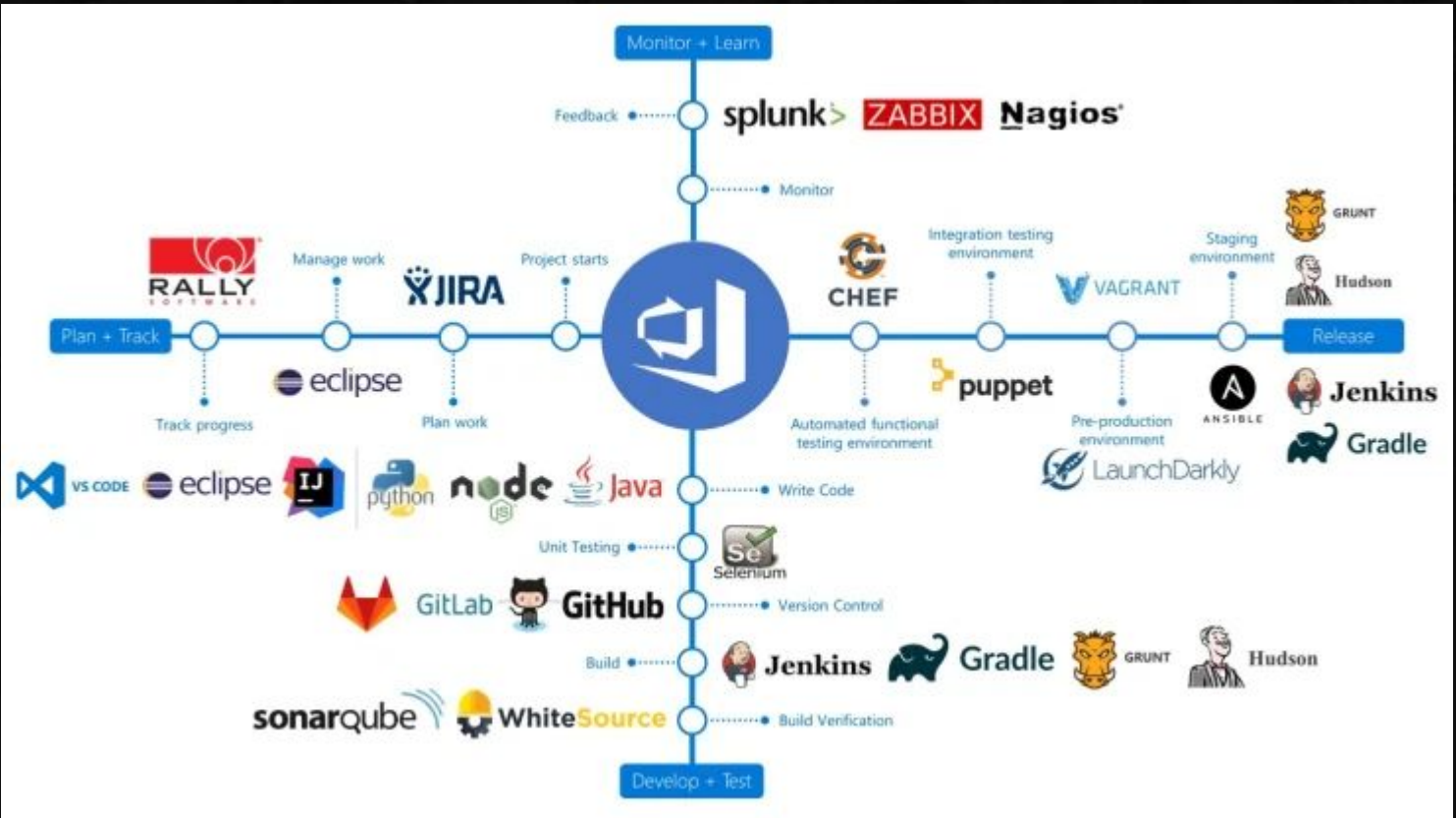


Trust and bias?

The term MLOps was first coined by Google in their paper on Machine Learning Operations, although it does have roots in software operations.

MLOps is the art and science of bringing machine learning to production

Hybrid MLOps capabilities are defined as those that



A day in the life of an AI company (aka, MLOps)

(RE-)DESIGN

Domain expertise

Raw data

Annotation

NN architecture

Data

Answers
(labelled samples)

Training

ML
Model
(weights)

FREQUENCY

Infrequent

RUN TIME

Real world

Model drift

New Data

ML
Model

Inferencing

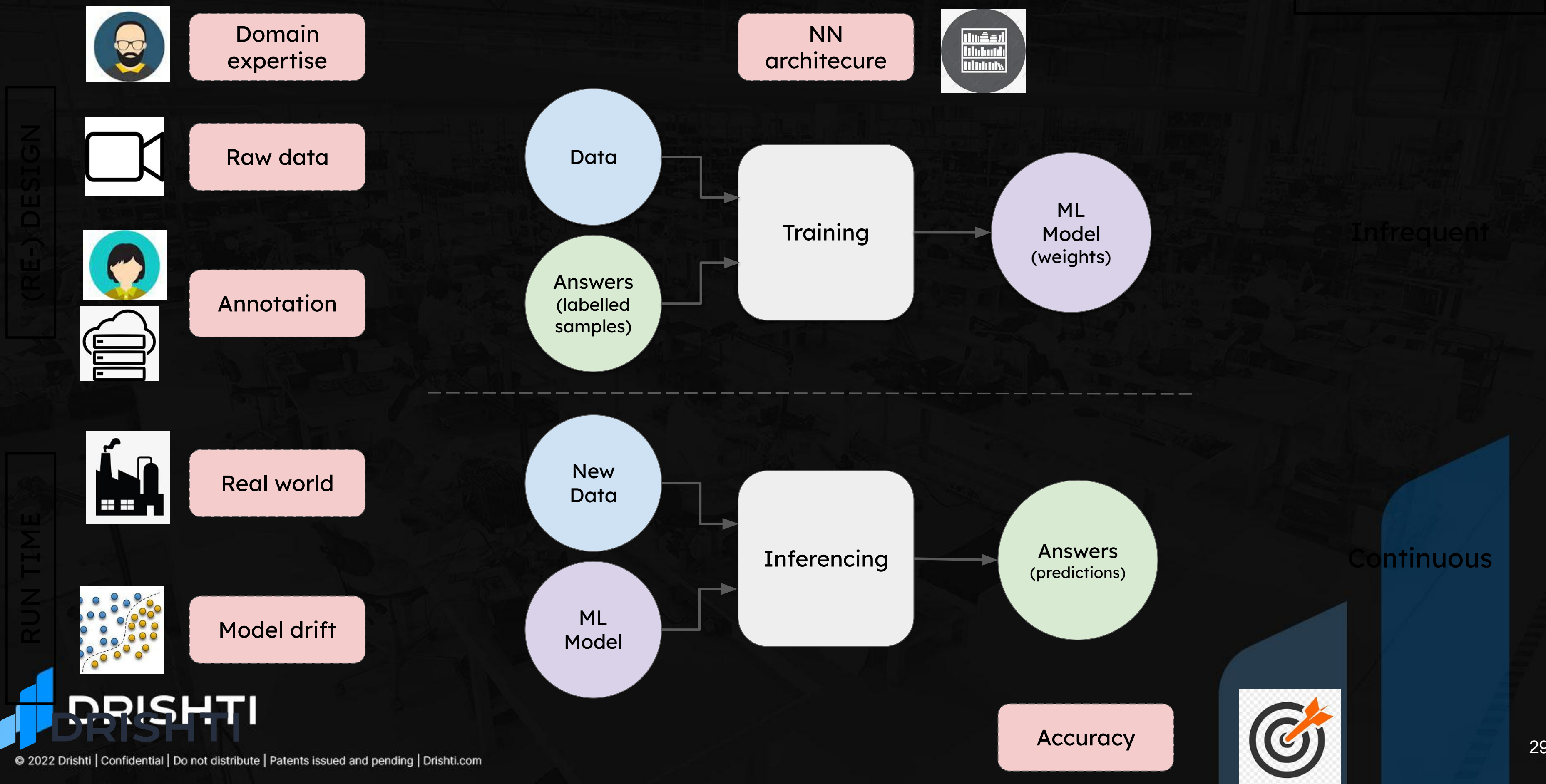
Answers
(predictions)

Continuous

Accuracy

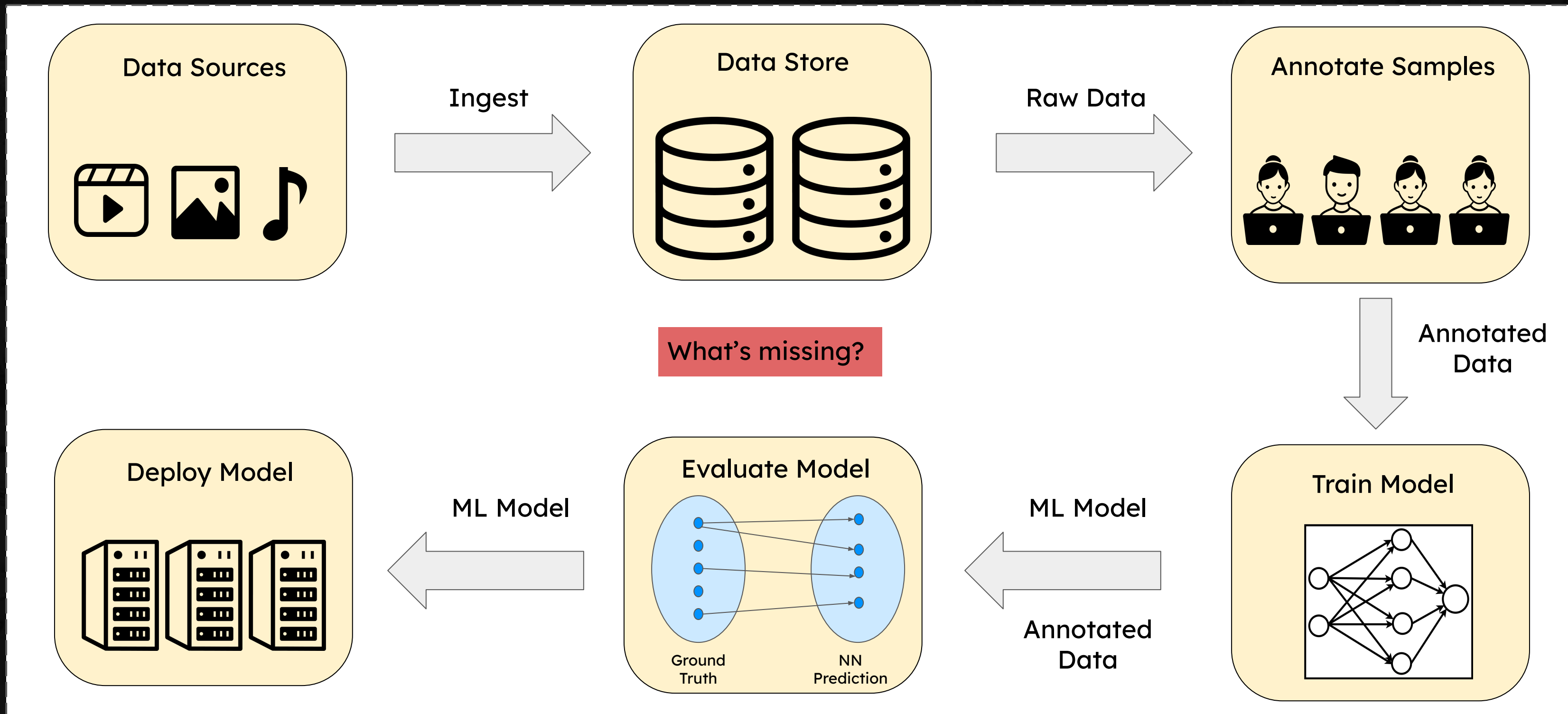


A day in the life of an AI company (aka, MLOps)



ML Lifecycle

How to train and deploy models



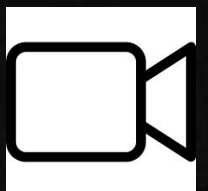
Quality

(RE-)DESIGN

RUN TIME



Domain expertise



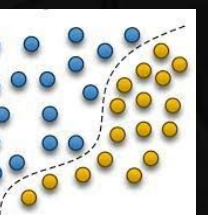
Raw data



Annotation



Real world



Model drift

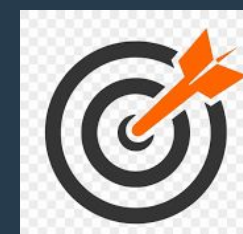
NN
architecture



Code quality
Logic quality

Data quality
Annotation quality
Neural network accuracy

Accuracy



FREQUENCY

Infrequent

Continuous

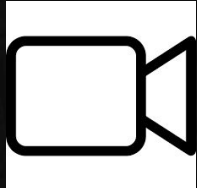
Team

(RE-)DESIGN

RUN TIME



Domain expertise



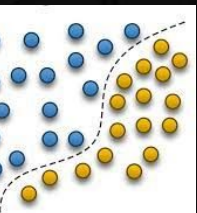
Raw data



Annotation



Real world



Model drift

NN architecture



FREQUENCY

Infrequent

Code quality
Logic quality

Data quality
Annotation quality
Neural network accuracy

Continuous

Accuracy

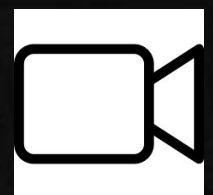


Workflow

(RE-)DESIGN



Domain expertise



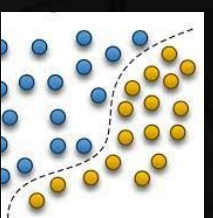
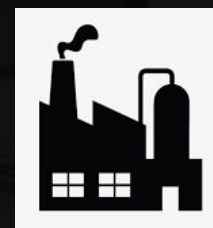
Raw data



Annotation



Real world



Model drift

NN
architecture



Code quality
Logic quality

Data quality
Annotation quality
Neural network accuracy

FREQUENCY

Infrequent

Continuous

Accuracy



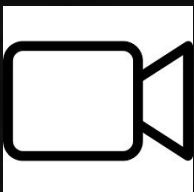
Measurement

(RE-)DESIGN

RUN TIME



Domain expertise



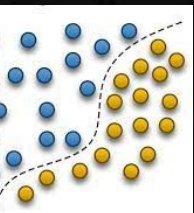
Raw data



Annotation



Real world



Model drift

NN
architecture



Code quality
Logic quality

Data quality
Annotation quality
Neural network accuracy

Accuracy



FREQUENCY

Infrequent

Continuous

Different about AI

- Generalization

What is MLOps? (single slide)

- Software 1.0 + Software 2.0
- Draw parallel to devops

The Foundation of an AI strategy (Graphic for all)

- Impact MLOps had on AI advancement
- MLOps capabilities (covered)
- Operationalizing AI (covered)
- Day in the life (covered)

Building Proficient MLOps teams (roll into team slides)

- Skills that are necessary
- Lessons learned from DevOps teams (overlap)

ML Team (NN, Annotation, MLQuality)

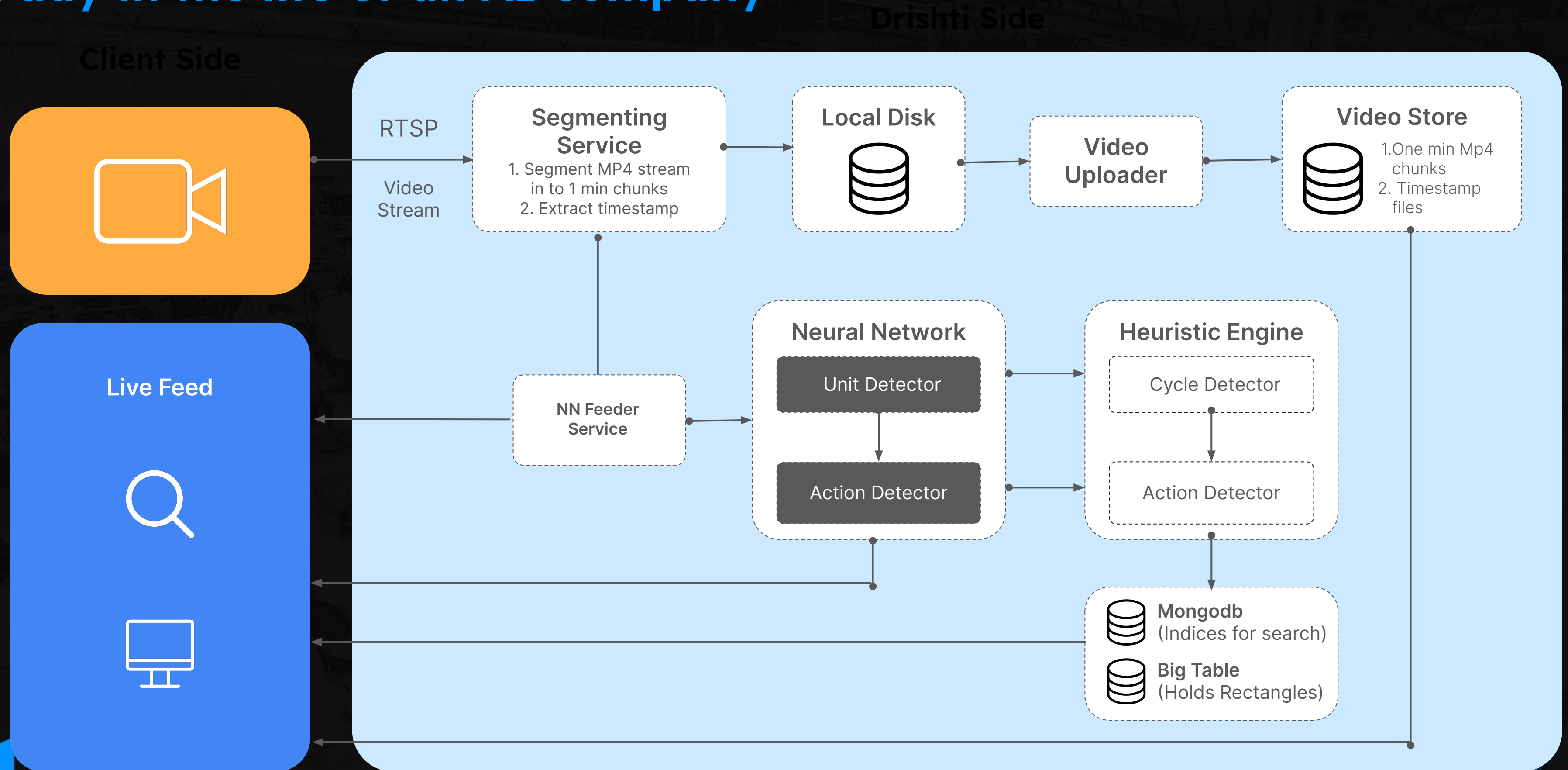
Operationalizing AI (based off of Drishti - 2 slides) (covered)

- What a practical AI system looks like
- How a company's AI operations need to function

Closing slide - thank you

APPENDIX

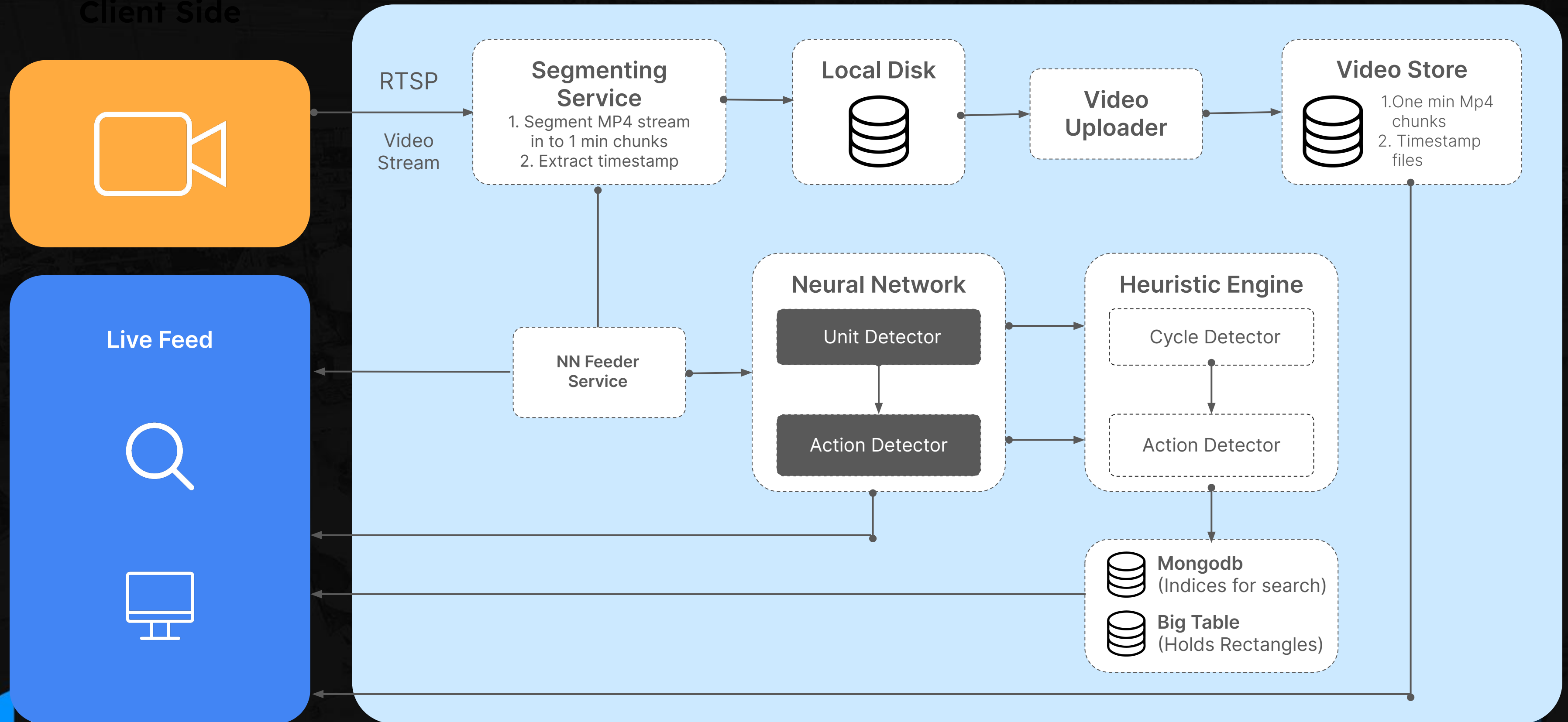
A day in the life of an AI company



Impact of the real world on the AI system

Drishiti Side

Client Side



Drishti's AI technology must be robust to...

Data labeling → AMbiguity, collaboration, tooling

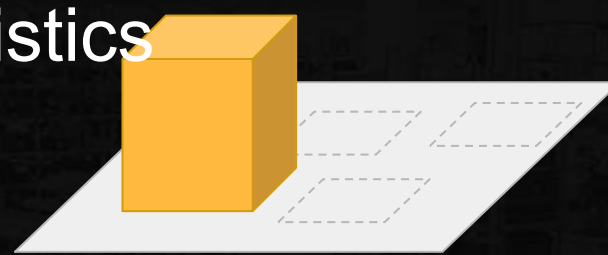
Model accuracy → Physics, ensemble, heuristics

Data drift → Monitoring and retraining

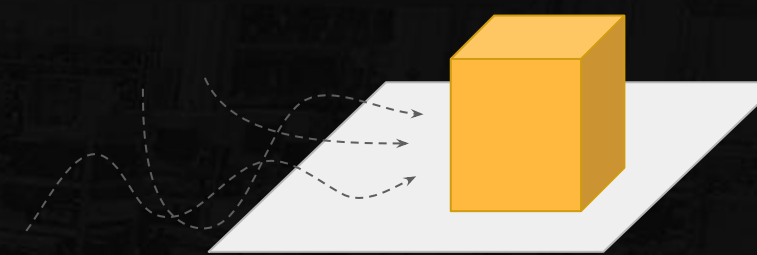
Generalization



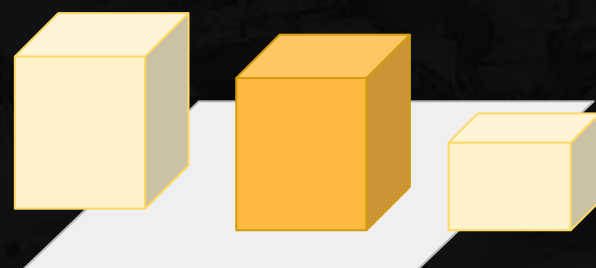
Variation in
unit size



Indeterminate
location



Irregular
trajectories



Multiple units
in field of view



Camera occlusion
(hand, head,
tools)



Operator variance
(hands, clothes, etc)



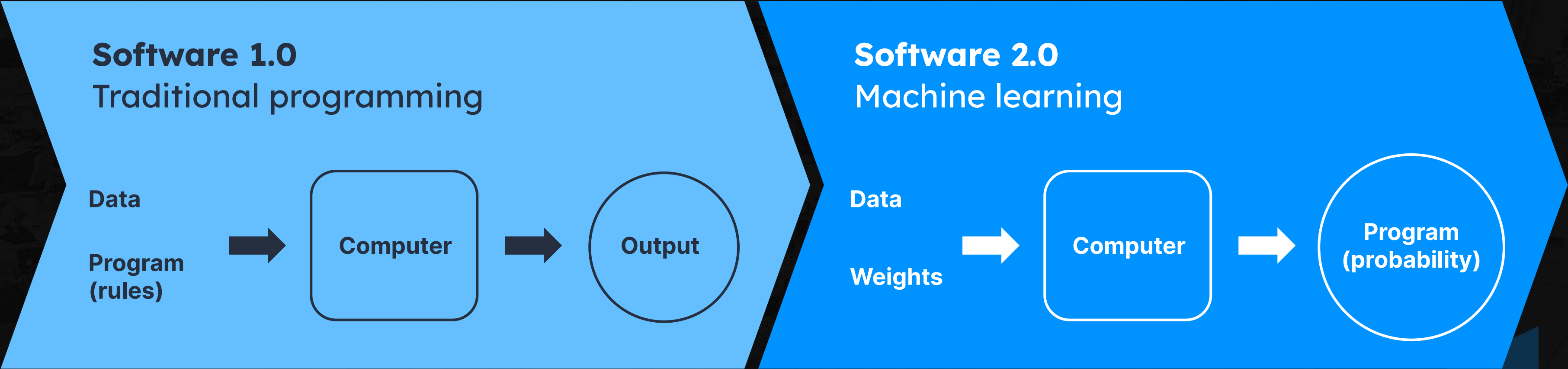
Lighting changes



Background variation

Software 1.0 vs Software 2.0

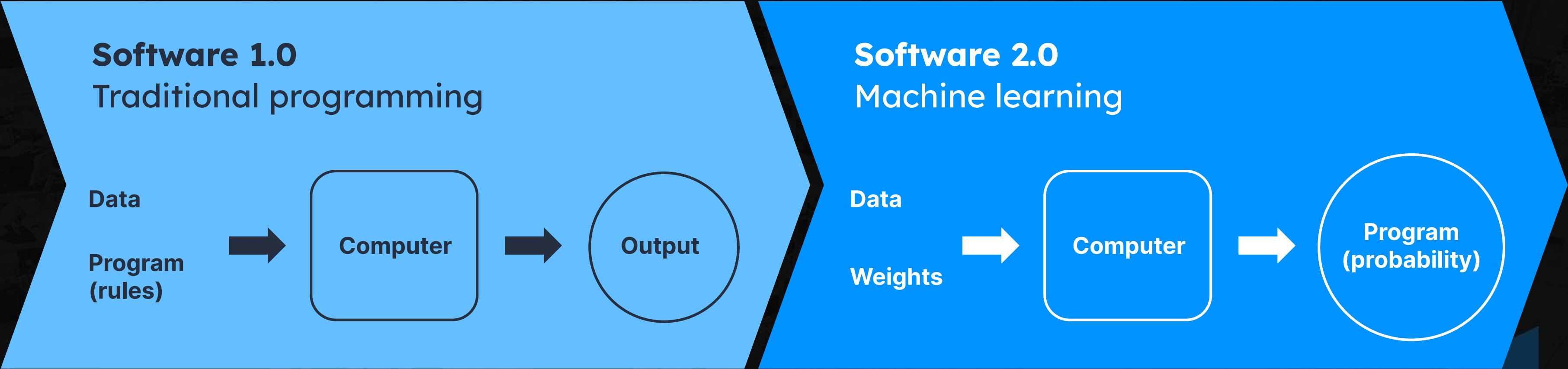
ML systems are different from typical software systems



Quality Code quality
Logic quality Data quality
Annotation quality
NN Accuracy

Software 1.0 vs Software 2.0

ML systems are different from typical software systems



Team structure

Code quality

Data quality

Logic quality

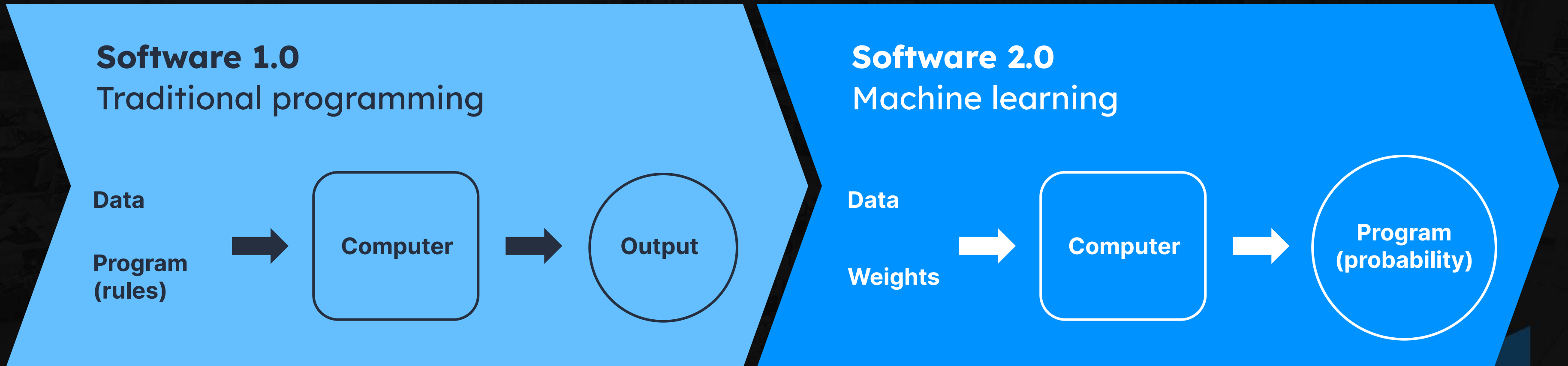
Annotation quality

NN Accuracy



Software 1.0 vs Software 2.0

ML systems are different from typical software systems



Workflow

Code quality

Data quality

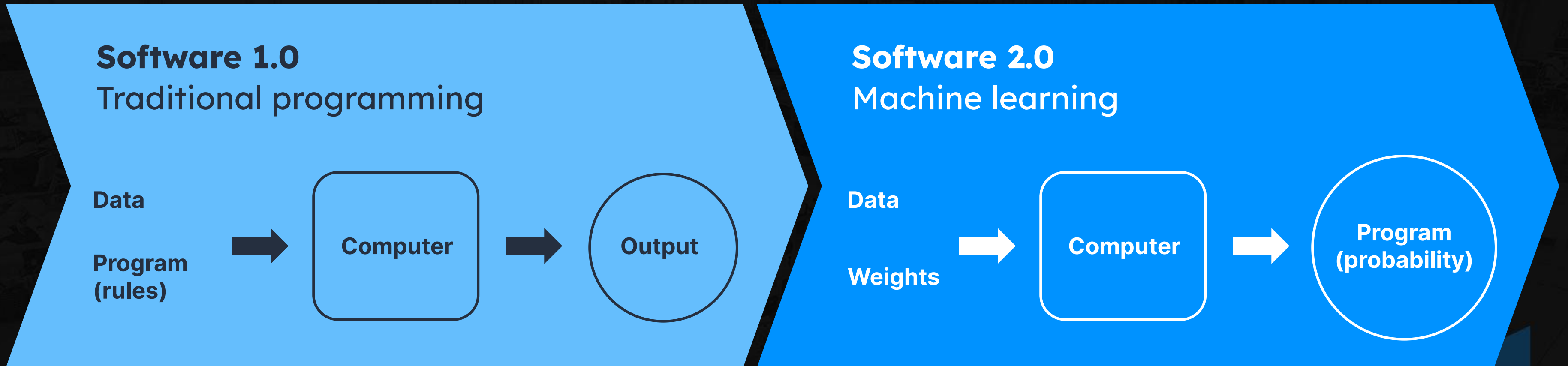
Logic quality

Annotation quality

NN Accuracy

Software 1.0 vs Software 2.0

ML systems are different from typical software systems



Measurement

Code quality

Data quality

Logic quality

Annotation quality

NN Accuracy

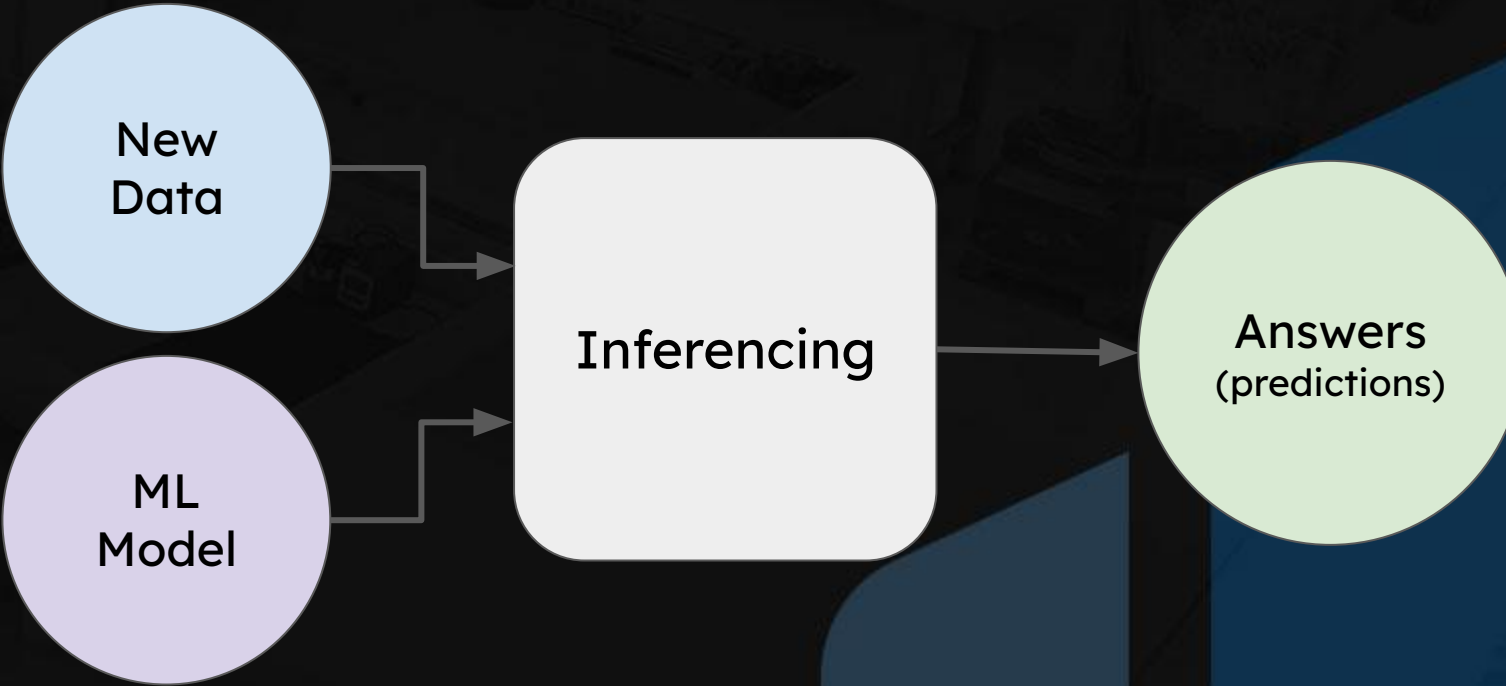
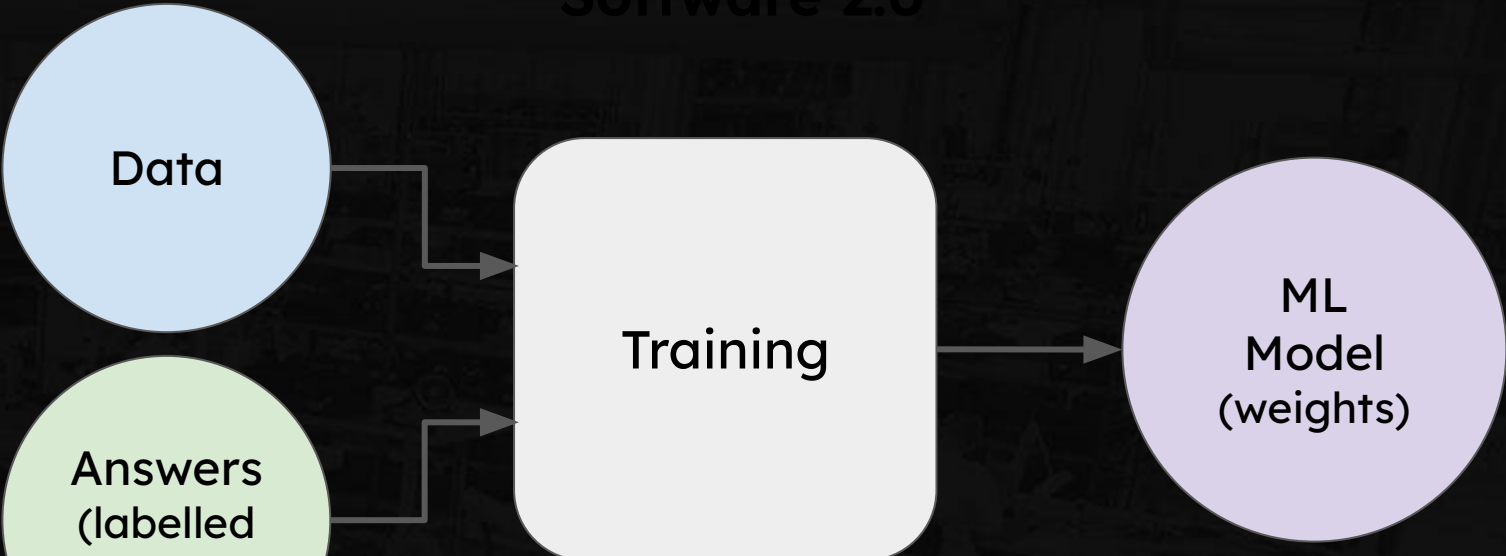
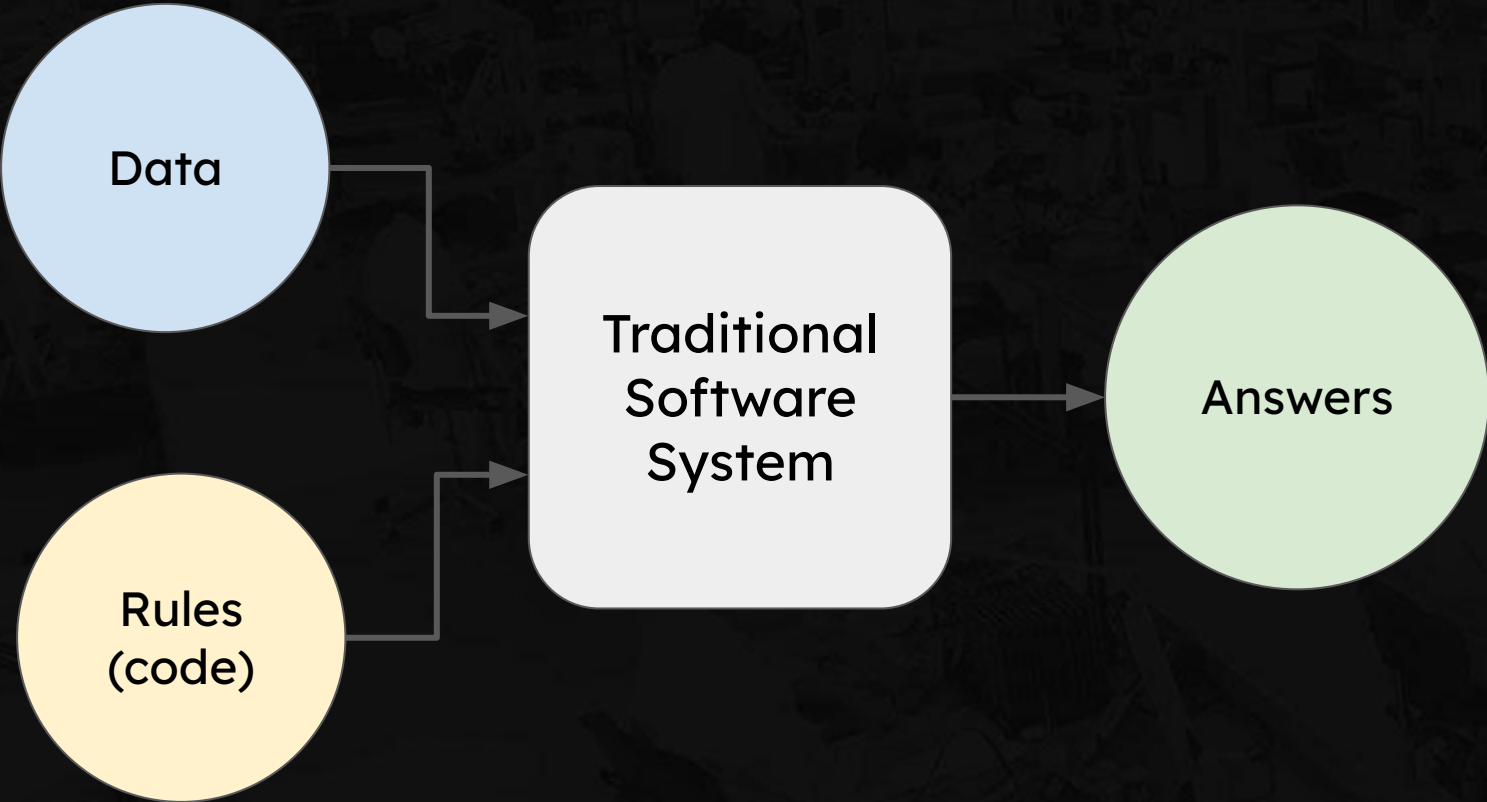
Software 2.0: It's all about data

ML systems are different from typical software systems

Software 1.0

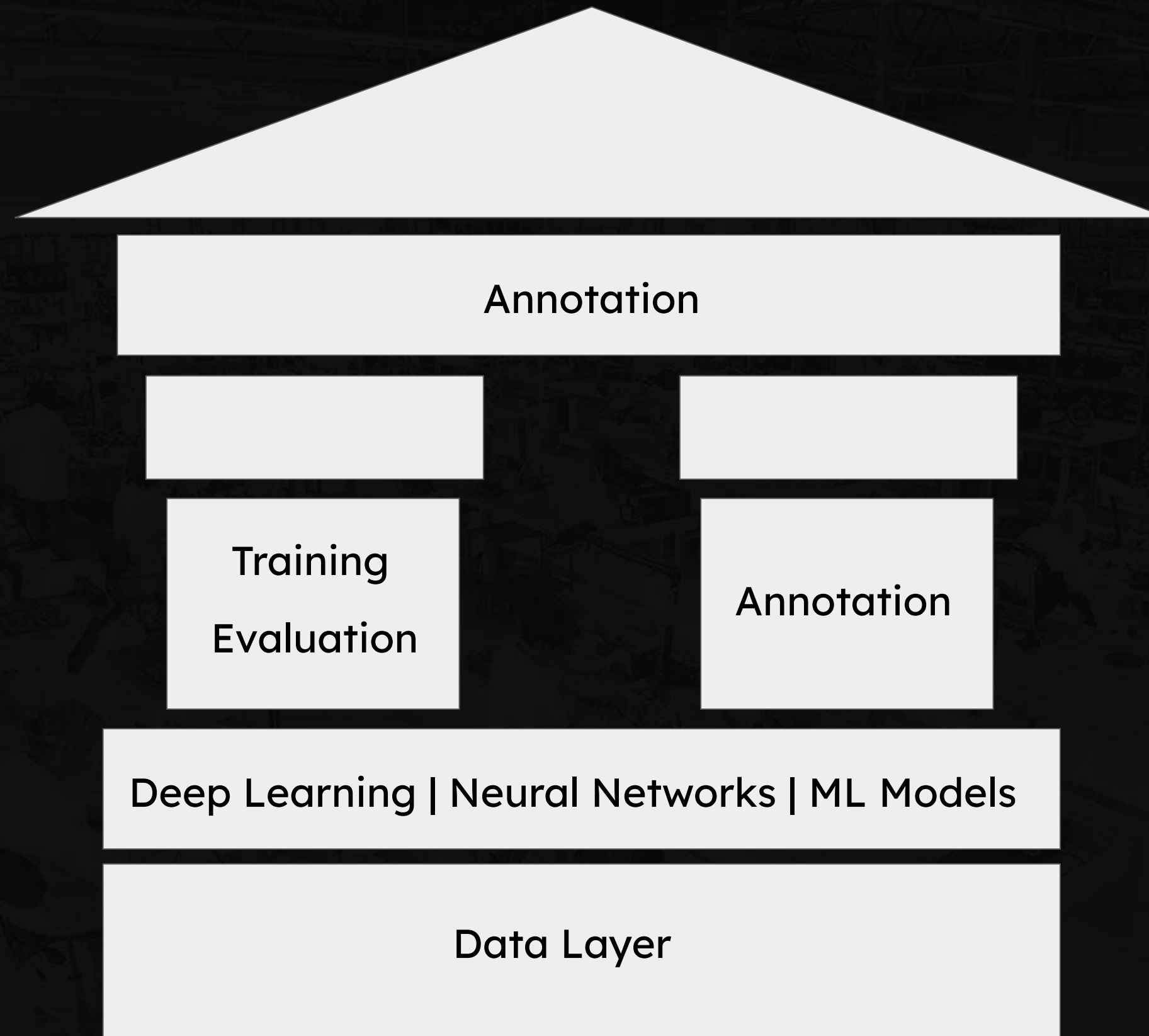
2012

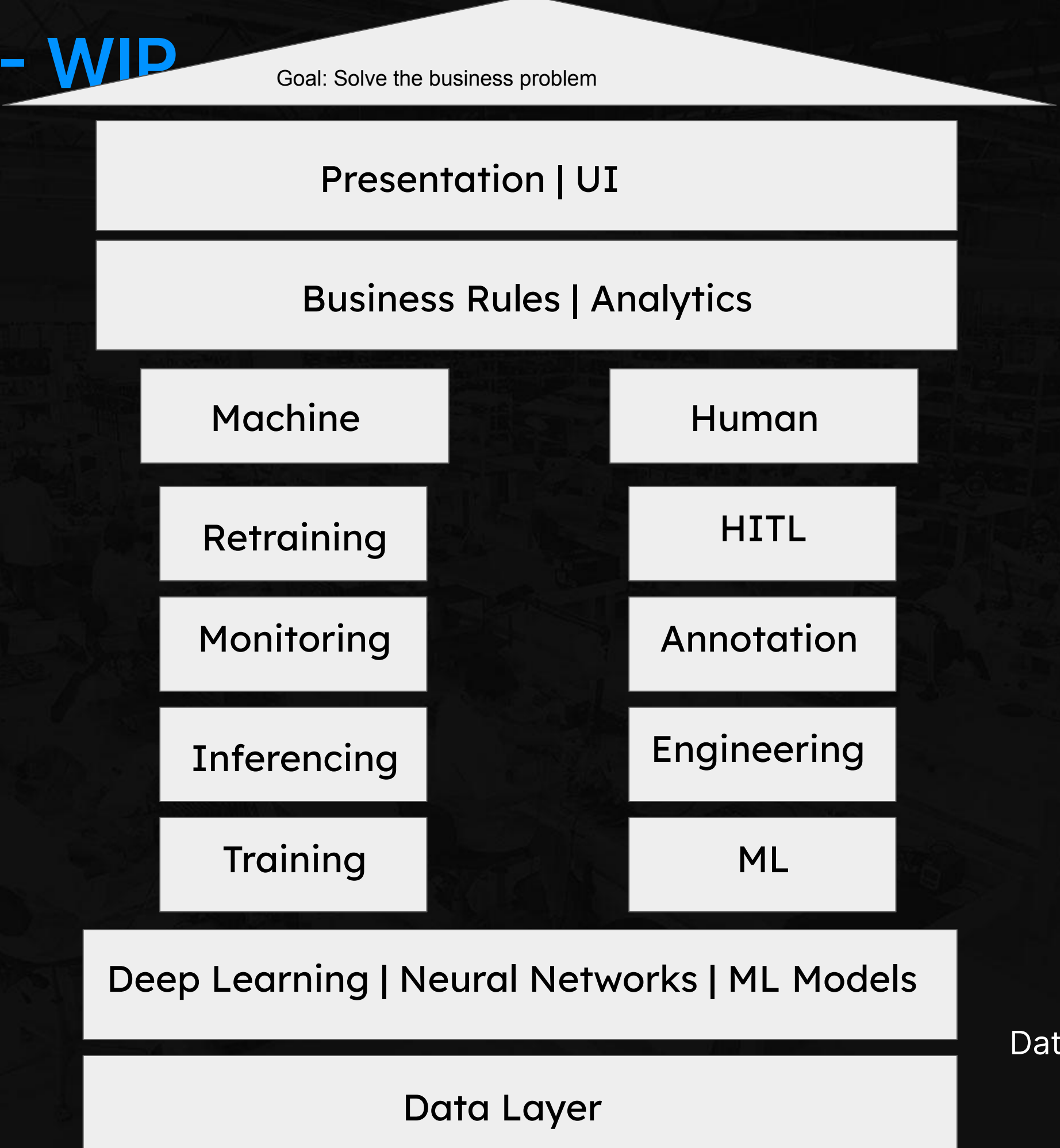
Software 2.0



AlexNet
ImageNet



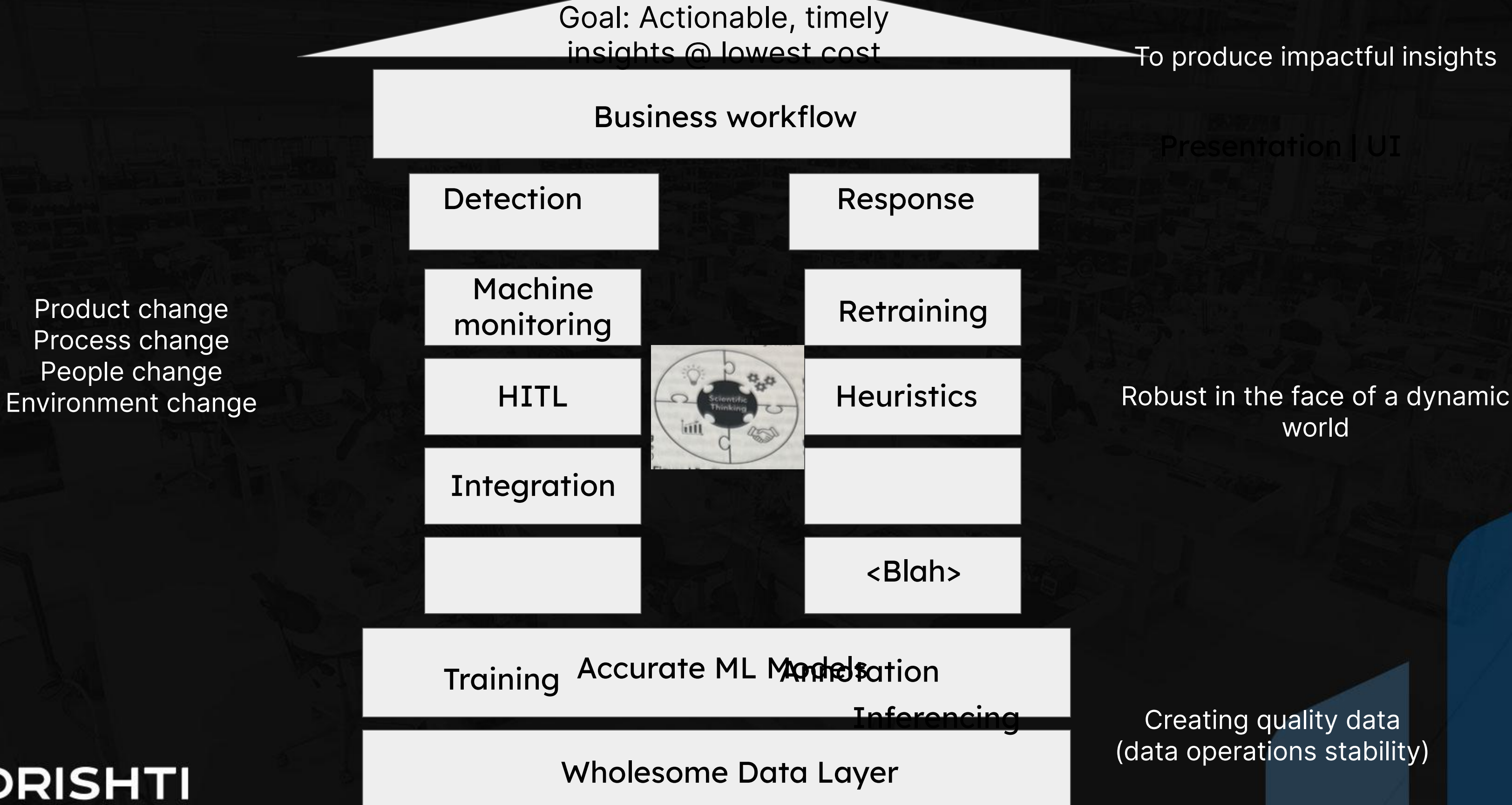




Data quality

MLOps House - Business view

Trust and bias?





Hella
Founder & Chairman



Sujay Narumanchi
Founding Engineer

MANUFACTURING
LEADERSHIP COUNCIL

2021 Awards for Ford,
DENSO + Hella

THE
TOYOTA
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EDITION

"A revolution
in TPS"

Forbes

2020 Forbes
AI 50



2020 Top
AI Startup

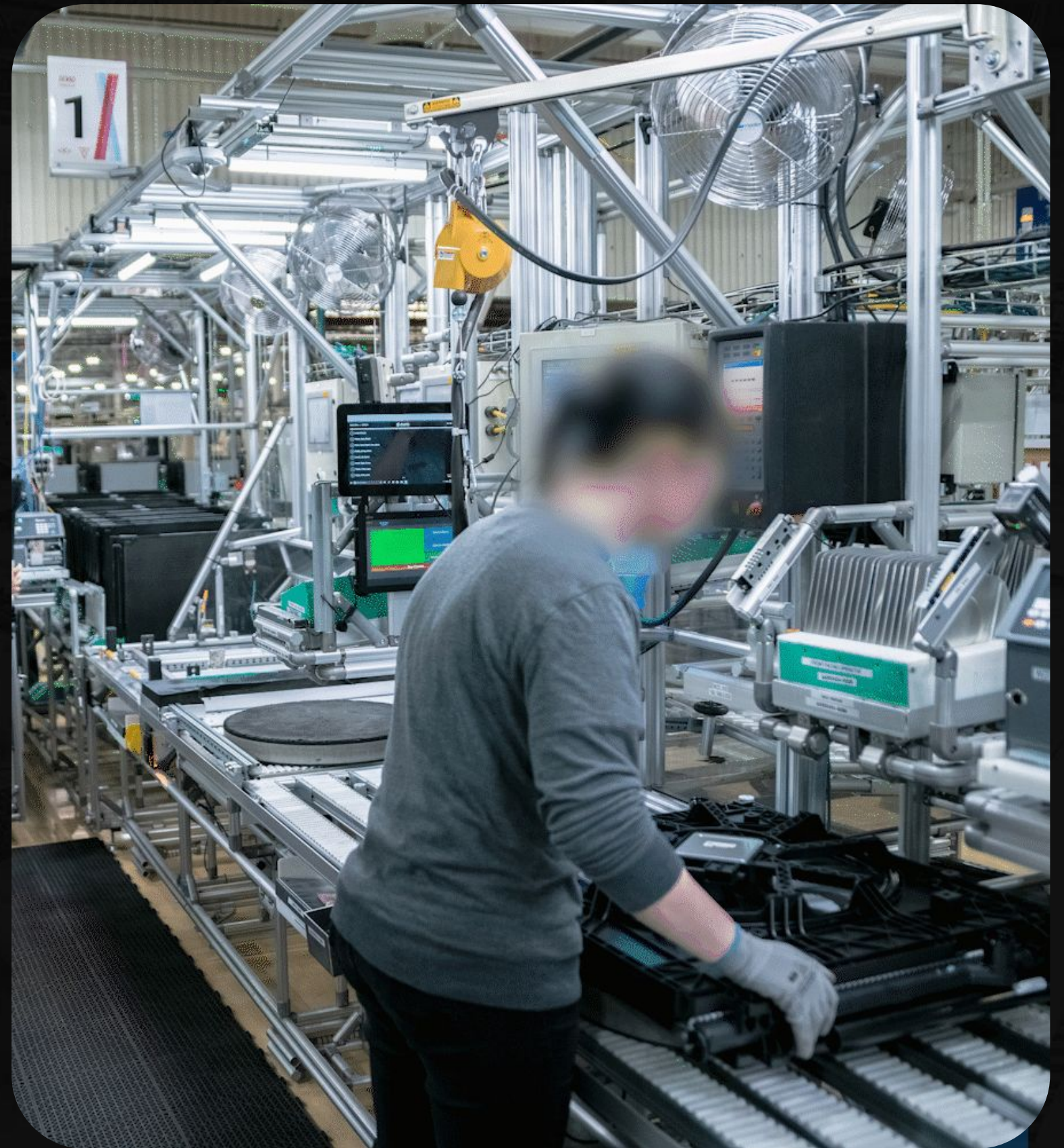
WORLD
ECONOMIC
FORUM

2019 Tech
Pioneer



A picture is worth a thousand words.

**A video is worth
a million.**



Brand Colors

Main Color



Accent Color



Avilable Variants



Secondary Colors



Neutral Colors



Gradient Colors



Please make this
into a sample gra-
dient

Brand Font

**abcdefghijklmo
pqrstuvwxyz
0123456789**

Lexend Family is Drishti's official font for headings & sub headings. Headlines should always be written in sentence case, not title case.

abcdefghijklmo
pqrstuvwxyz
0123456789

Inter Family is Drishti's official font for copy & paragraphs.

Important Note: You can add both fonts to any Google Doc by selecting "More fonts"

